

REMINGTON ARMS COMPANY, INC.
INTER-DEPARTMENTAL CORRESPONDENCE

Remington
CHIEF

E. Morgan }
H. Chisnall } no
G. W. Martin } attachment
M. H. Walker } *JSB*

Bridgeport, Connecticut
May 6, 1974

F. HART - ILLION

MODEL 700 OWNER'S MANUAL

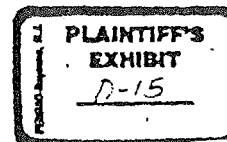
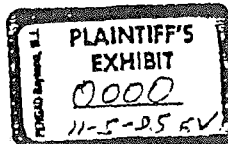
This is to confirm our recent telephone conversation wherein it was decided to modify the instruction concerning the unloading procedure found in our current Model 700 Owner's Manual, copy of which is attached. The first six (6) sentences of the unloading instruction should be deleted and the following substituted therefor:

"TO UNLOAD - Hold rifle with muzzle pointed in safe direction. Move safety to OFF SAFE position and raise bolt handle. Move safety to ON SAFE position and pull handle rearward. Grasp cartridge and remove from action. Push bolt forward until next cartridge is released from magazine. Repeat until magazine is empty. - CAUTION: Safety will be in the fire position during part of this operation, so keep muzzle pointed in safe direction."

During the time it will take for the Owner's Manual to be modified, an insert entitled "Alternate Unloading Procedure", containing the substance of the foregoing modification, should be packed with the current Manual.

R. B. Sperling
R. B. Sperling

RBS/rk
Attachment



R2505371

Case 8/16/74 JES

INTERIM OPERATION AUTHORIZATION		CHANGE NO. <u>273151</u>
<p><input checked="" type="checkbox"/> "V" INTERIM OPERATION</p> <p>"T" INTERIM OPERATION (DEPT. TO GET CREDIT FOR STD. LABOR & EXPENSE)</p> <p>"S" AUTHORIZATION _____ -Process or Chem. & Met. Engr.</p> <p>"S" RE-ISSUE AUTHORIZATION _____</p> <p>"S" OPERATION GOOD FOR 2, 3 MO. PERIODS MAX. "T" OPERATION GOOD FOR 4, 6 MO. PERIODS MAX.</p>	<p>"V" INITIATED <u>5/24/74</u> EXPIRES <u>6/12/74</u></p> <p>"V" REISSUE <u>6/12/74</u> EXPIRES <u>2/12/74</u></p> <p>"T" INITIATED _____ EXPIRES _____</p> <p>"T" 1st REISSUE _____ EXPIRES _____</p> <p>"T" 2nd REISSUE _____ EXPIRES _____</p> <p>"T" 3rd REISSUE _____ EXPIRES _____</p>	

ROUTE TO:	ORIGINAL ISSUE	1st REISSUE	2nd REISSUE	3rd REISSUE
CONTROL OFFICE BLDG. 46-2				
M & S GROUP LEADER				
PROCESS ENG. GROUP LEADER				
PRODUCTION SUPERVISOR				
PRODUCTION FOREMAN				
CHEM. & MET. CR				
PROCESS ENG. SUPERVISOR	E.R. DALL			
CONTROL OFFICE 46-2				

<p>PROCESS RECORD REVISED:</p> <p>PART NAME <u>SAFETY ASSEMBLY</u></p> <p>PART NUMBER <u>26585 (ONLY)</u></p> <p>MODEL <u>700</u></p> <p>REQUESTED BY <u>P.E. & C.</u></p>	<p>PROCESS ENGINEER <u>J.R. SNEOKER</u></p> <p>DEPT. # _____ WILL BE RESPONSIBLE TO PICK UP AND REMARK _____ COMPONENTS BEYOND THIS OPERATION.</p>
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OPERATION NO. <u>35-V</u>	NAME <u>GAGE & ADJUST SAFETY ARM</u>	DEPT. <u>79</u>
OPERATION NO. _____	NAME _____	DEPT. _____

DESCRIPTION OF CHANGE & REASON ADD OVER 35-V TO CONTROL POSITION OF SAFETY ARM AND ELIMINATE "DEAD SAFE OR FIRES ON SAFE"

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM				
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST

DESCRIPTION OF COST _____

PRODUCTION COST - PREPARED BY M & S ENGINEER		
	COST INCREASE	
ITEM	PRESENT	PROPOSED
PRODUCTION FORECAST		
STD. HRS. PER 100		
DOLLARS PER 100		
TOTAL DOLLARS	X	
INVESTMENT DOLLARS	X	
PERCENT	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PRICE CHANGE IS INITIATED.

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED.

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON.