

PROCESS RECORD CHANGE AUTHORIZATION

☒ PERMANENT CHANGE  
☐ LONG DURATION ALTERNATE CHANGE  
 ROUTE TO: \_\_\_\_\_

CHANGE NO.: 273448

EXPIRATION DATE: \_\_\_\_\_

INITIATED DATE: 10-2-74

| CONTROL OFFICE BLDG. 46-2   |            | APPROVALS          | DATE     |
|-----------------------------|------------|--------------------|----------|
| METHODS & STDS. LEADER      | J. POLIVKA | <i>[Signature]</i> | 10-5-74  |
| PROCESS ENGR. GROUP LEADER  | J. BOWER   | <i>[Signature]</i> | 10/5/74  |
| PRODUCTION SUPERVISOR       | C. PARDEE  | <i>[Signature]</i> | 10/10/74 |
| AND PRODUCTION FOREMAN      | B. HALEY   | <i>[Signature]</i> | 10/10    |
| CHEM. & MET. SUPERVISOR     |            | <i>[Signature]</i> |          |
| OR PROCESS ENGR. SUPERVISOR |            | <i>[Signature]</i> |          |
| CONTROL OFFICE BLDG. 46-2   |            |                    |          |

PROCESS RECORDS REVISED

MODEL NO. 700 REQUESTED BY: \_\_\_\_\_  
 PART NAME: FINAL ASSEMBLY ENGINEER: G. PROSSER  
 PART NUMBER: \_\_\_\_\_

DESCRIPTION OF CHANGE & REASON: ADD 29 TO OPERATION 10 FOR CHECKING TRIGGER-TRIGGER CONNECTOR FIT. IF TRIGGER CONNECTOR BUDS ON THE TRIGGER FOLLOW DOWN WILL RESULT.

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

☐ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM

| TOOLS & GAGES | CUTTING TOOLS | MACHINE OR EQUIPMENT | PLANT LAYOUT | TOTAL COST |
|---------------|---------------|----------------------|--------------|------------|
|---------------|---------------|----------------------|--------------|------------|

DESCRIPTION OF COST: \_\_\_\_\_

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER: *[Signature]* DATE: 10-8-74

| REDUCTION IN COST  |                |                | INCREASE IN COST   |          |                 |
|--------------------|----------------|----------------|--------------------|----------|-----------------|
| ITEM               | PRESENT        | PROPOSED       | ITEM               | PRESENT  | PROPOSED        |
| PROD. FORECAST     | <u>EST.</u>    | <u>750</u>     | PROD. FORECAST     |          | <u>124,940</u>  |
| STD. HRS. PER 100  | <u>9.629</u>   | <u>9.629</u>   | STD. HRS. PER 100  |          | <u>760</u>      |
| DOLLARS PER 100    | <u>110.236</u> | <u>110.236</u> | DOLLARS PER 100    |          | <u>\$ 1.354</u> |
| REDUCTION DOLLARS  | <u>X</u>       | <u>\$ 830.</u> | INCREASE DOLLARS   | <u>X</u> | <u>\$ 1420.</u> |
| INVESTMENT DOLLARS | <u>X</u>       |                | INVESTMENT DOLLARS | <u>X</u> |                 |
| PERCENT RETURN     | <u>X</u>       |                | PERCENT LOSS       | <u>X</u> |                 |

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED

ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED

RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON

NET INCREASE \$590