

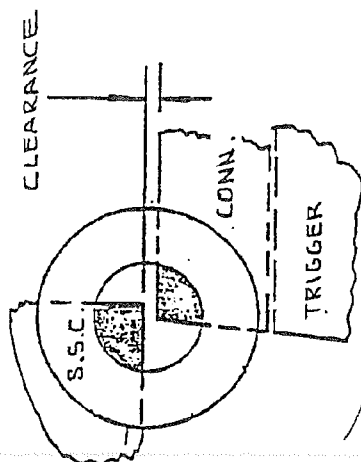
TEST FOR GOOD SAFETY FUNCTION

1/29/75 CP.

CHECK FOR NO AMMUNITION!

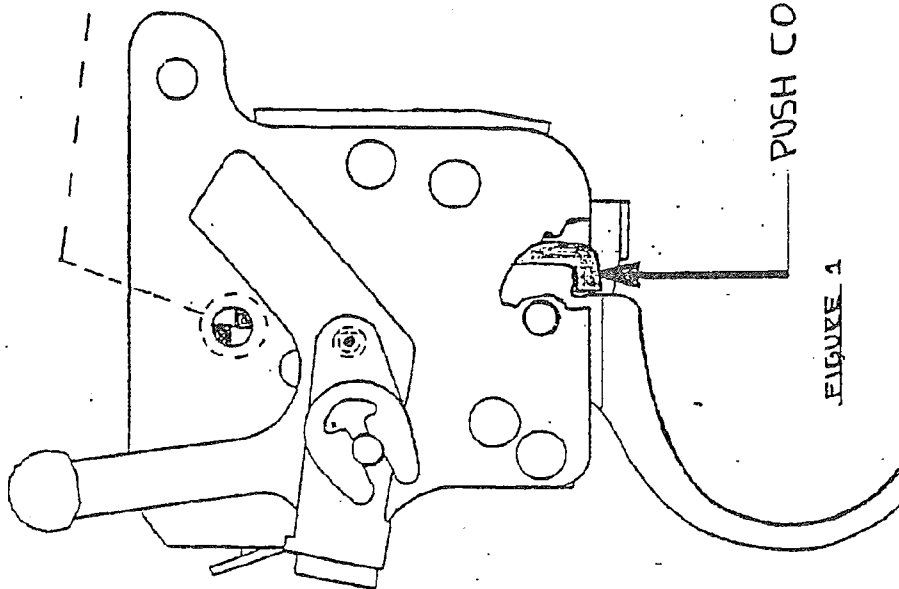
1. PICK RIFLE, CLOSE BOLT AND PUSH SAFETY BACK TO ON SAFE.
2. PULL TRIGGER - NO CLICK, TRIGGER RETRACTS.
3. PUSH SAFETY FORWARD ABOUT HALFWAY - TRY TRIGGER AGAIN - NO CLICK, TRIGGER RETRACTS.
4. PUSH SAFETY FORWARD SLIGHTLY.
 - a. SAFETY SHOULD SPRING FORWARD TO OFF. FIRING PIN REMAINS COCKED.
5. IF SAFETY DOES NOT SPRING FORWARD REPEAT STEP NUMBER 4.
6. REPEAT TEST 3 TIMES

DESCRIPTIVE INFORMATION



ENLARGED VIEW OF
GEAR-CONNECTOR
CLEARANCE.

FIGURE 2



PUSH CONNECTOR UPWARD HERE

FIGURE 1

PART NAME	SET UP	MODEL No.	OPER. No.
TYPE	TIME	7 00 8 600	
"SCREWDRIVER" TEST & ASSEMBLY	MACH. NRS.	DEPT. No.	PAGE 2 OF 3
CUSTOMER REPAIR	MACHINE		