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Model 700-40XC-40XR Three-Position Safety

An economic evaluation has been completed on the proposal to re-design the present Two-Position Safety to a Three-Position Safety on the Models 700-40XC-40XR rifles. Presently, the bolt on these rifles can be unlocked and opened only when the safe is in the 'Fire' position. The Three-Position safe would enable the bolt to be opened in either the 'Fire' position or the new 'U' position. On the 'U' position the rifle could not fire.

The economics indicate an annual cost increase of \$4400 and an expenditure of \$25,600 for new tooling and fixturing. The full book unit cost indicates a cost increase of \$ .056 for each rifle.

METHODS & STANDARDS SECTION  
F. G. Carlson, Superintendent

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