MODEL NO.: _ m	1600, 700,	788	REQUESTED BY: _ G.H. Hill	
PART NAME:	) GALLERY	TEST- TARGET	udit GAUGRY TEST	
S :FEE BY TRAF	INSPECTIO	N BEFORE QUALITY A	udit GALLERY TEST	
DESCRIPTION OF (	CHANCE & REACC	IN. CHANGE THE A	lumber of Times THE	

DESCRIPTION OF CHANGE & REASON: CHANGE THE NUMBER OF TIMES THE
FUNCTIONAL CHECK FOR SAFETY OPERATION IS PERFORMED, FROM
ONE TO THREE TIMES.

CHECKING THE SAFETY FUNCTION THREE TIMES INSURES THE
RELIABILITY OF THE TEST. TO AGREE WIFT PRESENT PLACTICE.

COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE

USE PRESENT	PARTS   HOLD FO	R SALVAGE   SCRAP I	PARTS	REWORK PARTS
			and the second and the second	
<u> </u>	EQUIPMENT COST FOR	CHANGE - PUT ESTIMATED	COST UNDER ITEM	
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PIANT LAYOUT	TOTAL COST
*Magazon			- Control of the Cont	
DESCRIPTION OF C	COST:			

PRODUCT COST - PREPA	RED BY METHODS	& STANDARDS	ENGINEER: W.J. NE	WKIRK DY	TE: 5-10-77
	REDUCTION	IN COST		INCREASE	IN COST
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSMO
PROD. FORECAST			PROD, FORECAST		501454
STD, HRS: PER 100			STD. HRS. PER 100		551
DOLLARS PER 100			DOLLARS PER 100		73.52.9
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	7,120
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED
ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN RED
RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON

DATES AN	ID REASONS FOR REVISIONS					
1-30-6	7 - New Model - HKH/cm				······································	<del></del>
	add note - perform Check 3 From	40 - \$19 - JCH				
		V				
				<del></del>	<del></del>	
	IVE INFORMATION	1				
19. Sa	fe - Function (PERFORM, CHECK THRE	E TIMES)			,	
- 1	with Safe in forward "off" position.					
8.	Open and close Bolt for cocking - Handle do	Wn .				
b.	Move Safe rearward full stroke to "on" posi	tion.				
	1. Must operate with tension - no excessiv		r stock in all	positions.		
	2. Must operate with normal finger pressur		· •	· 12		
1	with Safe in "on" position.					
	Pull Trigger with firm pressure.					
	1. Gun must not fire with Safe "on".		•			
THE RESIDENCE OF THE PERSON OF	2. Trigger movement is acceptable but trig	ger must retract.		New Property of the Control of the C		
	Test enising Delt Mendle for applying	•	•	· · · · · · · · · · · · · · · · · · ·		
C.	Test raising Bolt Handle for cocking.  1. Bolt must be locked in closed position	with Sofa Hook				
	16 DOTO maso be totaled in crosed position	MIDIL DATE OIL 8	·			
e.	Move Safe to forward to "off" position.					
	1. Gun must not fire as Safe is moved to "	off" position.				
f.	Pull Trigger - with Safe "off".	•				
G.	Push Safety Button forward from "off" posit	ion and remove Bol	t from rifle.			
	1. Bolt must remove freely without bind.					}
	- Insert Bolt into rifle					
	2. Must assemble freely without bind.	•				
L						
	gger Pull	. •				
a.	Open and close Bolt for cocking.					
:	- pull Trigger.  1. Pull must be short and crisp.					
	2. Trigger must retract.	,				
,	re illigher mass regraces					
					•	
	I. Inspection Before COOLANT	SET UP		788		
PART NAMI	Quality Audit Gallery Test.		MODEL NO		OPER, I	
TYPE	Addition value dattern 16200	MACH, HRS	DEPT.	NO	PAGE9.	OF4 ~
		MACHINE		4		

		$\mathcal{H}$
DATES AND REASONS FOR REVISIONS	11/3/75 - Separated Test and Target operations, removed obsolete calibers (30-30	lili Reml
	223) - Also added item for proper operation of the safety. Also made provision to ex	tract
and elect last live round	Instead of having It fired. NWM/GRA - 274440	2.000
	3r- Vest	
are we		
DESCRIPTIVE INFORMATION		
		1
3. Defore p	lacing gun into device for test, check for proper operation of the safety. (PERFOR	M THEA
f a.	With safe in "OFF" position - close Bolt crisply on empty chamber.	
	1. Firing Pin must not follow down as Bolt Cams shut.	-
	2. Must not fire on closing.	
ъ.	Move safe to "ON" position - pull Trigger firmly.	
	1. Gun must not fire.	
Ċ.	With finger OFF Trigger, move safe to "OFF" position.	. (
	1. Must not fire as safe is moved to "OFF" position.	
d.	Open and close Bolt full stroke to cock Firing Pin.	1
a.	Move safe to full rear "ON"position and then move to halfway "OFF" position with thum	b
	only, if possible.	200
	1. Accept if mafety moves to "ON" or "OFF" position without hesitation at halfway	
	postion.	
<b>1.</b>	If safety stops at half-way position - pull Trigger.	ŀ
	1. Gun must not fire.	1
	2. Safety must not move to full "OFF" position.	
	3. With Action open - position gun in device and clamp.	
	I. Close action on empty chamber and move mafe to "ON" position.	
	5. Remove Magazine Box.	1
	6. Load Magazine Box to capacity - See table VII-A.	
	7. Reassemble Magazine Box into gun - must lock into place with Bolt closed.	
•	81 Protective Guard must be in down position as each round is fired.	1
	9. After Guard has been pulled down into position - Safe "ON" - pull Trigger - Mus	t not file
·	10. Move Safe to "OFF" position.	
	11. Operate action full cycle to feed live rounds from Magazine into chamber, and t	extrac
	and eject fired cases.	1
	12. Extract and Eject last live round and retrieve.	1
	a. Must extract and eject live round.	
	13. Pick up gun from jack saddle - muzzle still in port.	ĺ
	14. Check chamber and Magazine for live amounttion.	
	a. Chamber and Magazine must be empty.	]
	15. Remove gun fully from test jack - stamp acceptable product - place white tag on	reject
	gun. NOIE: Fill out Gallery Report forms with proper information.	
	16. Return gun to truck.	
Gollans Most	SET UP	5
ART NAME Gallery Test	COOLANT TIME MODEL NO DEER NO. [	
Procedure and Specification	MACH. HRSDEPT. NoPAGEOP	(ي

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	The middle of the formation of the first wife and the first of the fir
(	
DATES AND	REASONS FOR REVISIONS 3/24/75 - Added Safety check, Items VI-3 thru VI-7, for clarification. Also changed
model n	number to agree with current listing - NNM/GRB - 273871
	and Note #3 to 7 gcH
AI.	E INFORMATION
AT	Description of Test.  A. Test - (cont'd)
	2. Pick up gun and visually inspect for:
,	a. Safety - Inspect chamber and Magazine - both must be empty- b. Caliber - To verify for shooters personal safety in selecting ammunition for test.
	c. Proof mark on Barrel (REP) - Must be present; right rear side, ahead of magnaflux stamp.
	d. Proof Mark on Bolt (1) - Prick punch mark must be present at bottom of Bolt Handle.
	e. Visual Defects - If not within visual Specifications for items a-d, reject gun at this point.
	3. With Safe in "OFF" position - close Bolt crisply on empty chamber.  a. Firing Pin must not follow down as Bolt cams shut.  b. Must not fire on closing.  4. Move safe: to "ON" position - Try to raise Bolt.  a. Must not raise or open.  5. With Safe: still "ON" - pull Trigger firmly.  a. Gun must not fire.
	a. Firing Pin must not follow down as Bolt cams shut. b. Must not fire on closing.
PERFORN HECK THR	, while the charmes.
YECK THR	4. Move safet to "ON" position - Try to raise Bolt.  a. Must not raise or open.
TIMES.	a. Must not raise or open.
	5. With Safet still "ON" - pull Trigger firmly.
	a. Gun must not fire.
	6. With finger off Trigger - move safet to "OFF" position.
	a. Gun must not fire as safe is moved to "OFF" position.
	7. With safe in "OFF" position - raise bolt slowly and open to rearward position; a. Gun must not fire as Bolt is raised.
	8. With Action open, position gun in device and clamp.
	9. Lower line-o-sighter and adjust device to point gun on target paper if necessary.
	10. Bemove line-o-sighter.
	11. Load Magazine to capacity - see table, Item IV-A, for capacity by caliber.
	12. Hold cartridges down in Magazine, start Bolt over Cartridge column and close Bolt on empty chamber.
PART NAME_	Gallery Test - Target COOLANT SET UP MODEL No. 600 OPER. No. 300
TYPE	Procedure and Specifications MACH, HRS. DEPT. No. 85 PAGE 8 OF 11
	MACHINE

	a main a my ho	NVM/GI 2742	96
	) :::	10/8/75 - Took out M/700 reference notes and added to item V notes. Retyped from 10/1	6/67-
g grappy on providence the object for come		and 1000 - 11 5107 - 9CB	
	, / *:	THE PERSON AND ADDRESS OF THE PERSON ADDRE	
הכשאו שעודיי	:MATIO	1	
II. De	script	ion of Test.	
ı	A. Te	st. Specialization	
		ach gun as received, Bolt in open position.	
	1.	The first rifle after test is to be left off truck so that there will be one space between teste	d guns
	_	and untested guns. Place first gun back on truck after truck load is completed.	
	2.	Pick up gun from truck and inspect for:	•
-		a. Safety - Inspect chamber and Magazine - both must be empty.	
		b. Caliber - To verify for shooters personal safety in selecting ammunition for test.	
••		c. Proof Eark on Barrel (REP) must be present, right rear side of Barrel, shead of Magnaflux	arump.
		d. Proof mark on Bolt - (,) Prick punch mark must be present at bottom of Bolt Handle.	
		e. Visual Defects - If not within specifications for items a-d, reject gun at this point.  f. Normal Sight alignment - as described in VI-C.	
	Tr a	With sare in "OFF" position - close Bolt crisply on empty chamber.	
	3	a. Firing pin must not follow down as Bolt cams shut.	
,		b. Must not fire on closing.	
PERFORM	<b>1</b>	Move safe to "ON" position and try to raise Bolt	
HREE	7	a. Must not raise or open - must be locked closed by safety	
PERFORT THREE TIMES	5.	With safe still "ON" - pull Trigger firmly.	
IMES		a. Gun must not fire.	
	V 6.	With finger off Trigger - move safe to "OFF" position.	
		Open and close Bolt full stroke to cock firing pin	
	8.	Move safe to full rear "ON" position and then move to half way "OFF" position with thumb only, i	izaoq 1
	9.	If safety stops at half-way position - pull Trigger.	l
		a. Gun pust not fire.	İ
,		b. Safety must not move to full "OFF" position.	(
	10.	With Action open, position gun in device and clamp.	1
		Lower line-o-sights and adjust device to point gun on target paper if necessary.	
	12.	Remove line-o-sighter.	
•	13.	Load Magazine to capacity - see table #1 and #2, item IV - for Magazine capacity by caliber. Hold cartridges down in Magazine, start Bolt over Cartridge column and close Bolt on empty chambe	er.
		Moid cartridges down in Magazine, attra port over cartridge cordan and crose nort on empty chance	7-
*	15.	Open Bolt full stroke to rear position. Assemble Firing Pin Trip Pin in device.	1
	16,	Close guard.	
	17. 18.	Close Bolt to feed shell into chamber and lock - to start test.	
	19.	Fire gun by pushing (2) two buttons on device simultaneously.	1
<del></del>			100
Gall:	ery Te	st - Target SIET UP 700 OPER, NO OPER,	300

DATES AND REASONS	FOR REVISIONS				
	Model No. 600 to 660	4/5/71 - Change	Model No. 660 to		
	to include M/660;	add Not	a to \$19 96	: R <del>*</del>	
1. /6/71 - Revised to	: SPC/bd	य कित			
DESCRIPTIVE INFORMA		Juj D.C.			
	•			•	
17. Bolt Assemb	ly - Finish & Fit (con'te)	• .	·		
M/700 - 600	ADL & BDL				
1. Mus	Ejector with hand punch t depress and retract freely - no l t be retained by Ejector Pin	bind - with spring t	ension		
	ctor Pin from both sides with 5# pr t be tight - not shift	ressure - Tester #510	0 <b>–</b> 695		
k. Assembl	e Bolt to gun				
18. Firing Pin	- Follow Down - All Models				
a. With sa 1. Fir	fe in "off" position and Firing Pi ing Pin Head must move rearward and	n in fired position of protrude approximation	- raise Bolt Handle tely 1/16"beyond re	full stroke for ar of Bolt Plug	cocking
	olt Handle to close ing Pin Head must not move forward	into Bolt Plug			
1. Fir	items a & b three (3) timesforcibly ing Pin Head must not move forward	into Bolt Plug			
19. Safe - Func - with Safe	in forward "off" position	IECK THREE TIME	(5)		
a. Open an	d close Bolt for cocking - Handle o	down			
\		•			
•			•		
I. Inspec	ction before Quality			Kanangan	
	Gallery Test COOLANT	SET UP	MODEL No. 700 =		1 .
TYPE		MÀCH. HRS	DEPT. No	PAGE 11	or_16
		MACHINE	·		

DATES AND REASONS FOR REVISIONS  6/1/82 New Model - MoM/60  6-26-66 - Revised to include N/600 JAH/cm  6-26-66 - Revised to include N/600 JAH/cm  1/25/66 - Revised to include N/600 JAH/cm  1/25/67 - Item 20-61 wag it to 6 lbs WAB/SMH/bd  1/25/70 - Item 20-62 - Revised to include N/600;  1/25/71 - Item 20-62 - Revised to include N/600		· · · · · · · · · · · · · · · · · · ·				
6/1/62 - New Model: - MMM/eb  6.26-66 - Revised to include M/600 JAH/em  7.26-67 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/60 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/60 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/60 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/60 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/70 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/70 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/70 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/71 - Item 20-b-1 was it to 6 lbs MMM/em  1/15/71 - Item 19-a-1; Change Firing Pin Head protrusion rearward of Bolt Plug.  1/15/71 - Item 19-a-1; Change Firing Pin Head protrusion rearward of Bolt Plug.  2. Cont d.  1. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug.  3. Move Safe rearward full stroke to "ou" position.  1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with tim pressure.  - with Safe in "on" position.  3. Full Trigger with firm pressure.  - with Safe in "on" position.  4. Bolt must be looked in closed position with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  4. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  2. Trigger must not fire with Safe "off" position.  1. Oun must not fire with Safe "off" position.  2. Trigger Full - All Models  2. Trigger Full - All Models  3. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  3. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  - weigh pull three (3) times with spring scale B-70697.  - weigh pull three (3) times with spring scale B-70697.  - weigh pull three (3) times with spring scale B-70697.  - Coun must fire with 3 to 65 pounds pressure two (2) times out of three (3) - (M/700)  5000  - Coun must fire with 3 to 65 pounds pressure two (2) time out of three (3) - (M/700)  - Coun must fire with 3 to 65 pounds pressure two (2) time o	DATES AND REASONS FOR REVISIONS	2/9/68 - Item 20	b-1- Change T	rigger Pull	Spec. for M/6	60 add
1.25-67 - Item 20-b-1 was h to 6 lbs NAM/cm 1/15/58 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/15/58 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/15/58 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Frigger Min Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Trigger Min Specs N/700 from 65 1/5/11 - Item 20-b-2 - Change Trig. Pull Trigger Tri	6/1/62 - New Model - NWM/eb				<del></del>	
1-25-67 - Item 20-b-1 was 1 to 6 lbs NAM/cm 1/15/68 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 1/15/68 - Item 20-b-1 was 32 to 6 lbs NAM/NAM/bd 3/h/70 - Item 20-b-2 - Change Trig. Pull Specs N/700 from 65 10 5 lbs STC/bd 19. Safe - Function - Cont'd.  10	8-26-66 - Revised to include M/600 JAH/cm			10 to 660; I	Revised to inc	lude M/660;
beschiffive information  19. Safe - Function - Cont'd.  19. Safe - Function - Cont'd.  10. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug.  10. Change Model No. 660 to 600. HKB/bd  10. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug.  10. Move Safe rearward full stroke to "on" position.  11. Must operate with tension - no excessive bind - must clear stock in all positions.  12. Must operate with normal finger pressure.  13. What operate with firm pressure.  14. What operate with firm pressure.  15. Trigger movement is acceptable but Trigger must retract.  16. Test raising Bolt Handle for cocking.  17. Bolt must be locked in closed position with Safe "on".  18. Move Safe to forward to "off" pesition.  19. Gun must not fire as Safe is moved to "off" position.  19. Full Trigger - with Safe "off".  10. Gun must fire.  20. Trigger Full - All Models  21. Full must be short and crisp.  22. Trigger must retract.  23. With gun cocked.  24. Weigh pull three (3) times with spring scale B-70697.  25. Gun must fire with \$\frac{1}{2}\$ to \$\frac{1}{2}\$ pounds pressure two (2) times cut of three (3) - (N/500)  26. Gun must fire with \$\frac{1}{2}\$ to \$\frac{1}{2}\$ pounds pressure two (2) time out of three (3) - (N/700)  25. Gun must fire with \$\frac{1}{2}\$ to \$\frac{1}{2}\$ pounds pressure two (2) time out of three (3) - (N/700)  2600 OPER NO.  2700 - \$\frac{1}{2}\$ pounds operate with model No.  2700 - \$\frac{1}\$ pounds operate with model No.  2700 - \$\frac{1}{2}\$ pounds operate w	1-25-67 - Item 20-b-1 was 4 to 6 lbs NWN/cm					
h/5/71 - Itom 19-al; Change Firfing Firm Head protrusion rearward of Bolt Plug.  Change Model No. 660 to 600. HRB/bd  a. Cont'd.  1. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug.  b. Move Safe rearward full stroke to "on" position.  1. Must operate with tension - no exceesive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  o. Pull Trigger with firm pressure.  1. Coun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Coun must not fire as Safe is moved to "off" position.  f. Full Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Full - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 5½ pounds pressure two (2) times out of three (3) - (N/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (N/700)  PART NAME I. Inspection before cockany.  TWE Quality Audit Gallery Test.  MACH. HRS. DEPT. No. PAGE 12 on 15.				Trig. Pul.	L Specs M/70	00 from 6½
19. Safe - Function - Cont'd.  1. Firing Pin head must move rearward and protrude approximately I/16" beyond rear of Bolt Plug.  b. Move Safe rearward full stroke to "on" position.  1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  3. Full Trigger with fing pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  20. Trigger Full - Ali Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3tto 65 pounds pressure two (2) times out of three (3)-(N/500)  2. Gun must fire with 3 to 52 pounds pressure two (2) time out of three (3) - (N/700)  PART NAME  1. Inspection before cockANT  TYPE  Quality Audit Gallery Test.  MACH. HRS.  DEPT. NO.  PAGE 12  Och 15	DESCRIPTIVE INFORMATION					
Change Model No. 660 to 600. REB/bd  a. Cont'd.  1. Firing Pin head must move rearward and protrude approximately I/16" beyond rear of Bolt Plug.  b. Move Safe rearward full stroke to "on" position.  1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  o. Full Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Mandle for cocking.  1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½to 6½ pounds pressure two (2) times out of three (3)-(N/500)  2. Gun must fire with 3½to 6½ pounds pressure two (2) time out of three (3)-(N/700)  PART NAME  1. Inapeation before _ cockany _ SHEUP _ MODEL No _ PAGE 12 _ or _ NO 560c _ OPER. No					Head protrusi	on
a. Cont'd.  1. Firing Pin head must move rearward and protrude approximately I/16" beyond rear of Belt Plug.  b. Move Safe rearward full stroke to "on" position.  1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with mornal finger pressure.  - with Safe in "on" position.  0. Full Trigger with firm pressure.  1. Cun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Belt Mandle for cocking.  1. Belt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Full - All Models  a. Open and close Belt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3)-(N/500)  2. Gun must fire with 3½ to 6½ pounds pressure two (2) time out of three (3) - (N/700)  PART NAME.  1. Inspection before _ COCLANT	19. Safe - Function - Contid.				um la à	
1. Firing Pin head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug.  b. Move Safe rearward full stroke to "on" position. 1. Must operate with tension - no excessive bind - must clear stock in all positions. 2. Must operate with normal finger pressure.  - with Safe in "on" position. c. Pull Trigger with firm pressure. 1. Cun must not fire with Safe "on". 2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking. 1. Bolt must be looked in closed position with Safe "on". e. Move Safe to forward to "off" position. 1. Gun must not fire as Safe is moved to "off" position. 1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off". 1. Gun must fire.  20. Trigger Full - All Models a. Open and close Bolt for cocking pull Trigger. 1. Pull must be short and crisp. 2. Trigger must retract. b. With gun cocked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3 to 54 pounds pressure two (2) times out of three (3) - (M/700) 2. Gun must fire with 3 to 54 pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Imageation before coclant Time MACH HRS DEPT. No. PAGE 12 of 15.		Change	Model No. 00	u to ouv. n	KB/Da	
b. Move Safe rearward full stroke to "on" position.  1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  c. Pull Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Gun must fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times cut of three (3) - (N/500)  2. Gun must fire with 3½ to 6½ pounds pressure two (2) time out of three (3) - (N/700)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (N/700)  PART NAME.  I. Inspection before coclant.  TIME UP MODEL NO PAGE 12 of 15	a. Contid.		6-1 1-/4 KH 5	nd mann of	Polt Ping	
1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  c. Pull Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - Ali Models  a. Open and close Bolt for cocking.  - pull Trigger,  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 6 pounds pressure two (2) times cut of three (3) - (N/500)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before coclant Time Model No. 700 - \$800 cere. No.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 or 15	1. Firing Pin head must move rearward and	protrude approxima	cera tito. peac	our Lear Or	DOTE LINE	
1. Must operate with tension - no excessive bind - must clear stock in all positions.  2. Must operate with normal finger pressure.  - with Safe in "on" position.  c. Pull Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - Ali Models  a. Open and close Bolt for cocking.  - pull Trigger,  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 6 pounds pressure two (2) times cut of three (3) - (N/500)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before coclant Time Model No. 700 - \$800 cere. No.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 or 15	h News Cate manmand full strake to lianly now	-i+ion.				
2. Must operate with normal finger pressure.  - with Safe in "on" position.  c. Pull Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Bandle for cocking.  1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - Ali Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 6 pounds pressure two (2) times out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 5 pounds pressure two (2) time out of three (3) - (M/700)  3. Fife UP  Quality Audit Gallery Test.  MACH. HRS.  DEPT. No.  PAGE 12 or 156	Do MOVE Sale rearward tuit solone to on por	ive hind - must ales	r stock in all	positions		
- with Safe in "on" position.  c. Pull Trigger with firm pressure. 1. Gun must not fire with Safe "on". 2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking. 1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" position. 1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off". 1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3½to 6½pounds pressure two (2) times out of three (3) -(M/500) 2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  **TOP**  PART NAME**  I. Inspection before COCLANT*  TIME**  MACH. HRS.  DEPT. NO.  DEPT. NO.  PAGE 12 or 15	2 Must operate with normal finger pressu	ira.	. 000011 211 20	. pob	,	
c. Full Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition.  1. Gun must not fire as Safe is moved to "off" position.  f. Full Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 5½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  1. Inspection before coclant Time Model No. 700 - 590x Open No.  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. Page 12 of 15	e, muse operate when normal analog process					
c. Full Trigger with firm pressure.  1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking.  1. Bolt must be looked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition.  1. Gun must not fire as Safe is moved to "off" position.  f. Full Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3 to 5½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  1. Inspection before coclant Time Model No. 700 - 590x Open No.  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. Page 12 of 15	- with Safe in "on" position.					
1. Gun must not fire with Safe "on".  2. Trigger movement is acceptable but Trigger must retract.  d. Test raising Bolt Handle for cocking. 1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition. 1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off". 1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking pull Trigger. 1. Full must be short and crisp. 2. Trigger must retract.  b. With gun cocked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3 to 52 pounds pressure two (2) times out of three (3) - (N/500) 2. Gun must fire with 3 to 52 pounds pressure two (2) time out of three (3) - (N/700)  PARI NAME  I. Inspection before coclant SIMULE  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 of 15				i i		
d. Test raising Bolt Handle for cocking.  1. Bolt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" position.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Full must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (N/500)  2. Gun must fire with 3 to 6½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  1. Inspection before coclany fire MACH. HRS. DEPT. No. PAGE 12 of 15	1. Gun must not fire with Safe "on".				•	
1. Belt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition. 1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off". 1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Belt for cooking pull Trigger. 1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cooked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500) 2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection before coolant Set Up Model No. 700 - 580: Open No.  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 of 15	2. Trigger movement is acceptable but Tri	igger must retract.				
1. Belt must be locked in closed position with Safe "on".  e. Move Safe to forward to "off" pesition. 1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off". 1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Belt for cooking pull Trigger. 1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cooked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500) 2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection before coolant Set Up Model No. 700 - 580: Open No.  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 of 15						
e. Move Safe to forward to "off" position.  1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3)-(N/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (N/700)  PART NAME I. Inspection before coolant SIMEUP Model No. 700 - 5690 OPER No.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	d. Test raising Bolt Handle for cocking.	معا فعالم المعالم المع				
1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500) 2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before _ COCLANT	l. Bolt must be locked in closed position	a with Safe "on".			•	
1. Gun must not fire as Safe is moved to "off" position.  f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked weigh pull three (3) times with spring scale B-70697. 1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500) 2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before _ COCLANT	A CONTRACTOR OF THE PROPERTY AND A SHARE A					
f. Pull Trigger - with Safe "off".  1. Gun must fire.  20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3)-(M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before coolant Time Model No. 700 - 500c Oper. No.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	e. Move Saie to forward to "off" position.	Harri portition				
1. Gun must fire.  20. Tripger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  I. Inspection before coolant  Time  Quality Audit Gallery Test.  MACH. HRS.  DEPT. No.  PAGE 12 of 15	T. Gill mist not like as pare is moved to	OII. bosicious				
1. Gun must fire.  20. Tripger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  I. Inspection before coolant  Time  Quality Audit Gallery Test.  MACH. HRS.  DEPT. No.  PAGE 12 of 15	& Dull Trigger with Safe "off"					
20. Trigger Pull - All Models  a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 6½ pounds pressure two (2) time out of three (3) - (M/700)  2. Gun must fire with 3 to 6½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME  1. Inspection before coolant  TIME  MACH. HRS.  DEPT. NO.  PAGE 12 OF 15						
a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/600)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection beforecoolant	To did may 1110					
a. Open and close Bolt for cocking.  - pull Trigger.  1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/600)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection beforecoolant	20. Trigger Pull - All Models					1
- pull Trigger.  1. Pull must be short and crisp.  2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3)-(M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection before coolant  TYPE  Quality Audit Gallery Test.  MACH. HRS.  DEPT. No.  PAGE 12 OF 15	and the state of t	•				
1. Pull must be short and crisp. 2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection before coolant Time Model No. 700 - 590k OPER NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	a. Open and close Bolt for cocking.					
2. Trigger must retract.  b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3)-(M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before coolant Time Model No. 700 - 590k Oper. No.  Type Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	- pull Trigger.					
b. With gun cocked.  - weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before COOLANT TIME MODEL NO. 700 - 590x OPER. NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. NO. PAGE 12 OF 15	1. Pull must be short and crisp.					·
- weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before COOLANT TIME MODEL NO. 700 - 500x OPER. NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. NO. PAGE 12 OF 15	2. Trigger must retract.					
- weigh pull three (3) times with spring scale B-70697.  1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/500)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME I. Inspection before COOLANT TIME MODEL NO. 700 - 500x OPER. NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. NO. PAGE 12 OF 15	• • •					
1. Gun must fire with 3½ to 6½ pounds pressure two (2) times out of three (3) - (M/700)  2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  PART NAME  I. Inspection before COOLANT  TIME  MACH. HRS.  DEPT. NO.  PAGE 12  OF 15	b, with gun cooked.	man1 a D 70607				
2. Gun must fire with 3 to 5½ pounds pressure two (2) time out of three (3) - (M/700)  FART NAME I. Inspection before coolant Time Model No. 700 - 590k OPER. NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	- weigh pull three ()/ times with spring s	mire two (2) times of	ut of three (3	(M/500)		(
PART NAME I. Inspection before COOLANT TIME MODEL NO. 700 = 580k OPER. NO.  TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	2. Gun must fire with 3 to he nounds are	ssure two (2) time o	ut of three (	3) <b>-</b> (M/700	)	
TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15				ູ່ພັບ	עני	
TYPE Quality Audit Gallery Test. MACH. HRS. DEPT. No. PAGE 12 OF 15	PART NAME I. Inspection before coolant	SET UP	MODEL No	700 - 168	DPER. No.	
	Com I then head the Co I I some Thomb	MÁCH HÉS	heer	No.	PAGE 12	_of_15_
		MACHINE				