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MINUTE #13 - 1977 July 19, 1977

FROM PAGE NUMBER 10

SUBJECT **A** M/700 CLASSIC
Chart 17

M/700 CLASSIC **M**

There is a developing trend in the market for a more traditionally styled rifle. This shift in consumer attitudes is partly due to the influence of the gun writers' renewed interest in classical styled rifles. The increasing popularity of the Ruger M/77 with its more traditional stock design offers evidence of this market trend. The Remington M/700 Classic rifle has been developed so that we can offer the customer who wants a traditionally styled rifle a Remington product (Chart 17).

The M/700 Classic features a traditional stock void of cheekpiece, Monte Carlo styled comb, and white line spacers. The grip radius has been swung back to complement the style of the stock. The tough satin finish will be used on the stock in keeping with the classic theme. The stock will be cut checkered with the same pattern as presently used on the M/700 BDL rifle. The BDL floor plate is included on the Classic Rifle to give the customer a rifle with improved appearance and also make the rifle easier to unload. The rifle will be offered with sling studs and swivels so any carrying strap can be readily adapted to the rifle.

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M 700 CLASSIC RIFLE

OBJECTIVE: TO OFFER THE CUSTOMER A M 700 RIFLE IN THE CLASSIC THEME SO HE MAY HAVE A CHOICE BETWEEN A MODERN OR TRADITIONAL STYLED REMINGTON RIFLE.

A

M 700 "CLASSIC" FEATURES

- NEW STOCK STYLING
 - + TRADITIONAL CONFIGURATION VOID OF MONTE CARLO COMB, CHEEK PIECE AND WHITE LINE SPACERS
- RESTYLED PISTOL GRIP
- BOUNDED FORE END TIP
- + THIN PRESENTATION STYLED RECOIL PAD
- + SUBDUED SATIN FINISH
- + CUT CHECKERING
- BDL FLOOR PLATED
- HOODED FRONT SIGHT
- EQUIPPED WITH SLING STUDS AND SWIVELS
- CHAMBERED FOR 6 CARTRIDGES

22-250 REM	6 mm REM	30-06 SPRING
243 WIN	270 WIN	7 mm REM MAG

MARKET INTRODUCTION - JAN 1978

CHART 17

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SUBJECT

A

M/700 BDL WITH SKIP LINE CHECKERING

M

M/700 BDL RIFLE WITH SKIP LINE CHECKERING

The M/700 BDL with skip line checkering dresses up the model, while at the same time it gives a definite model distinction between the Classic and BDL checkering patterns.

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SUBJECT

M/600 CARBINE
Chart 18

M/600 CARBINE

Marketing has requested that Research reevaluate our bolt action rifles with respect to adding a carbine to our line. It is proposed to facelift the M/600 rifle with new styling and a new image to satisfy the product requirements.

The objective of this development effort is to satisfy the needs of America's deer hunters for a hard hitting, light, short and fast handling rifle. (See Chart 18.)

The design objectives are: 1) chamber for modern high performance cartridges; 2) weight, 6 pounds; and 3) length, 35 inches. The rifle is equipped with sling and swivels, recoil pad and metal trigger guard.

Design options to be investigated are styling of stock, bolt handle design, checkering, wood finish and sights. Models with design objectives and options will be fabricated by November, 1977.

Evaluation of options including Research testing, Marketing analysis and economics will be completed in January, 1978. The proposed market announcements will be in January, 1979.

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M 600 CARBINE

OBJECTIVE: TO DEVELOP A RIFLE WHICH WILL SATISFY THE NEEDS OF THE BACK PACKER, GUIDE, AND DEER HUNTER FOR A HARD HITTING, LIGHT, SHORT, AND FAST HANDLING RIFLE.

DESIGN OBJECTIVES:

- CHAMBER FOR MODERN HIGH PERFORMANCE CARTRIDGES.
- WEIGHT - 6 POUNDS
- LENGTH - 35 INCHES
- EQUIPPED WITH:
 - SLING AND SWIVELS
 - RECOIL PAD
 - METAL TRIGGER GUARD

DESIGN OPTIONS TO BE INVESTIGATED

- STYLING OF STOCK
- BOLT HANDLE DESIGN
- CHECKERING
- WOOD FINISH
- SIGHTS

DEVELOPMENT PROGRAM:

- FABRICATE MODELS WITH DESIGN OPTIONS - NOV. 1977
- EVALUATION OF OPTIONS - COMPLETION JAN. 1978
- RESEARCH TESTING
- MARKETING ANALYSIS
- ECONOMICS

PROPOSED MARKET ANNOUNCEMENT - JAN. 1979

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July 19, 1977

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SUBJECT

A

M/700-600 FIRE CONTROL IMPROVEMENTS
Chart 19

M/700-600 FIRE CONTROL IMPROVEMENTS

M

Research is presently performing a design analysis on the M/700 - M/600 trigger assemblies to improve their performance and customer desirability. The development program is aimed at designing a trigger assembly with the following features (see Chart 19): 1) trigger externally adjustable for pounds pull within safe limits; 2) Pear engagement and trigger over-travel determined by design (not adjustable by customer); 3) rifles can be unloaded with the safety in the "On Safe" position; 4) improved trigger pull characteristics; and 5) reduction of trigger assembly costs.

The Development Schedule states that prototypes with different design options will be available for inspection and testing by March, 1978. The preferred model will be ready for extensive testing in July, 1978; and B the design will be complete in March, 1979.

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FIRE CONTROL IMPROVEMENTS:

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M 700 - M 600

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A RESEARCH IS PRESENTLY DOING A DESIGN ANALYSIS OF THE M 700 - M 600 FIRE CONTROLS.

THE DESIGN OBJECTIVE IS TO DEVELOP A NEW FIRE CONTROL WITH THE FOLLOWING FEATURES:

- TRIGGER EXTERNALLY ADJUSTABLE FOR POUNDS PULL WITHIN SAFE LIMITS
- SEAR ENGAGEMENT AND TRIGGER OVERTRAVEL DETERMINED BY DESIGN (NOT ADJUSTABLE BY CUSTOMER)
- RIFLE CAN BE UNLOADED IN THE "ON SAFE" POSITION
- IMPROVED TRIGGER PULL CHARACTERISTICS
- COST REDUCTION OF TRIGGER ASSEMBLY

DEVELOPMENT SCHEDULE:

- PROTOTYPES WITH DIFFERENT DESIGN OPTIONS AVAILABLE FOR ANALYSIS - MARCH 1978
- PREFERRED MODEL READY FOR EXTENSIVE TESTING JULY 1978
- DESIGN COMPLETE MARCH 1979

CHART 19

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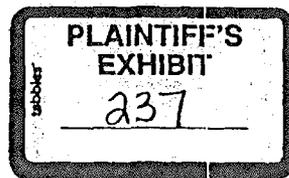
SUBJECT

M/700-600 FIRE CONTROL IMPROVEMENTS
Chart 19

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