

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington
QUINCY

PETERS
QUINCY

cc: C.B. Workman
G.D. Campbell
L.B. Bosquet

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

Ilion, New York
September 15, 1981

TO: H.K. BOYLE
FROM: J.P. LINDE
SUBJECT: BOLT ACTION RIFLE MEETING

Marketing has supplied Research with a list of model requirements for the Model 700 ADL and BDL Rifles for 1983 introduction. Based on information from Research, Production estimates it will take 11 to 14 months to start producing guns to the warehouse. This estimate is based on having a complete design package and taking a number of short cuts at added cost.

The design of a number of components is not complete and therefore engineering estimates, and economics cannot be developed. Based on R & D estimates of design completion dates the schedule as presented could not be met. Mr. E.F. Barrett requested that we do the following to expedite this program:

1. Write a letter requesting advance authorization so work can start on this program ahead of project approval. The letter should outline project timing, work to be initiated, and expected expenditures until project approval.
2. Pull together economics on the two models based on the available information. On the parts where drawings are not available, estimate the costs and note with estimated accuracy range.
3. Calculate the burdening on the multi-spindle cut checkering machines based on latest 5 year forecast and projected ADL-BDL volumes.

JPL:js

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

R2510885

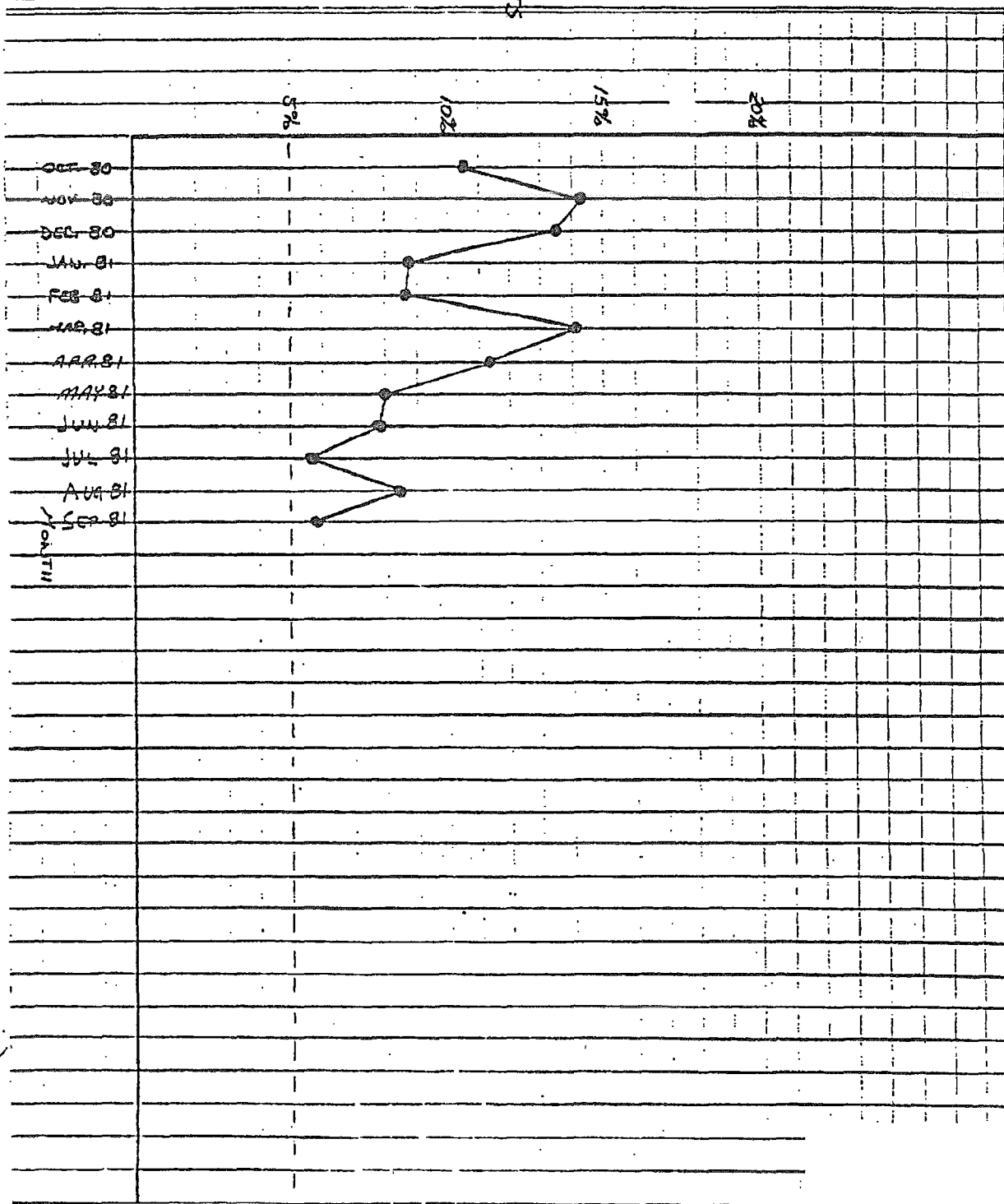
Form 100-10

REMINGTON ARMS CO. INC.
ENGINEERING DEPARTMENT COMPUTATION SHEET

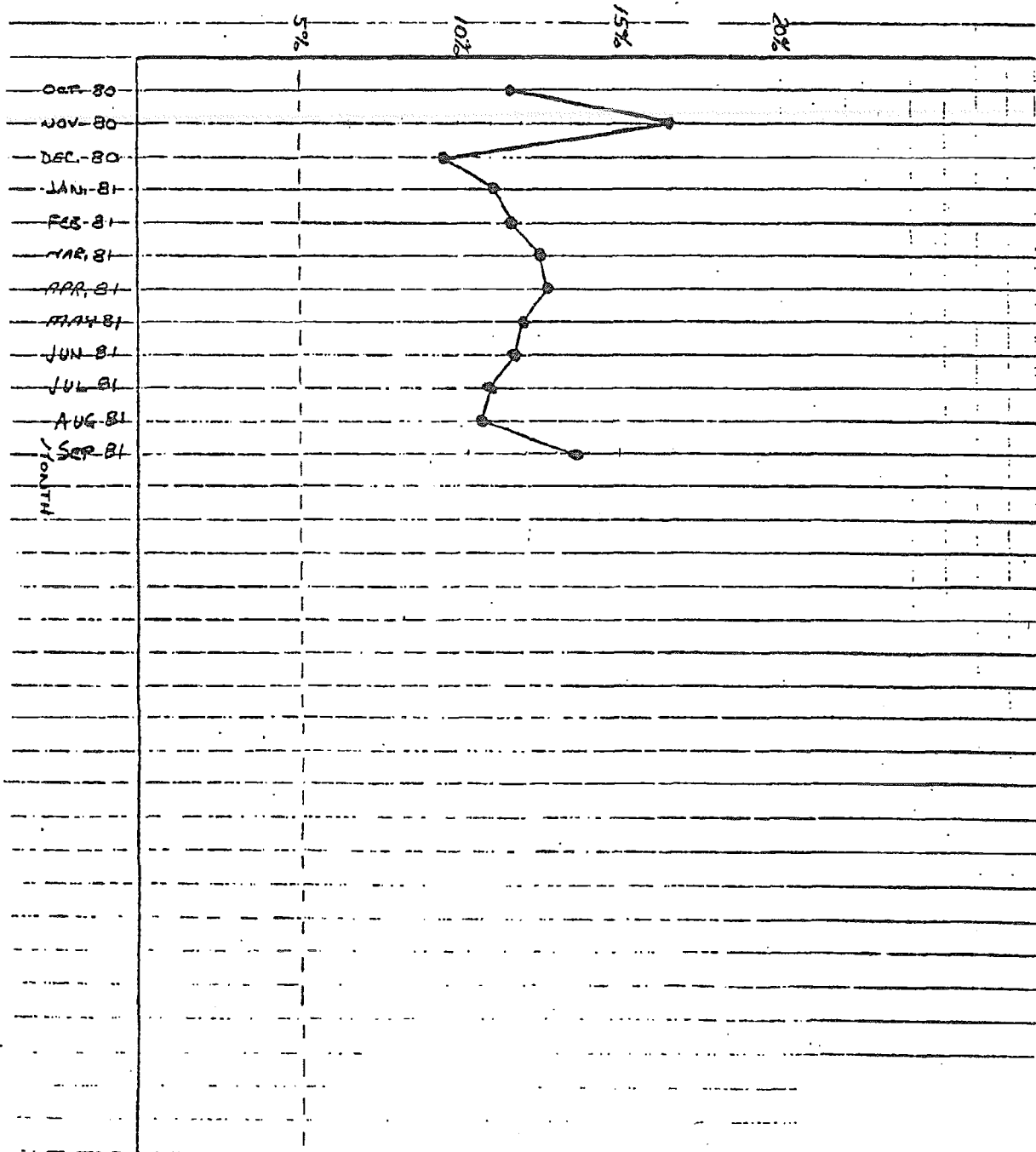
SHEET NO. _____

TELEPHONE _____ PAGE NO _____
SUBJECT _____ WORKS _____
DATE _____ 19 _____

M1700
GALLERY RECORDS



411100
GALLERY REJECTS



10-10-74

ENGINEERING DEPARTMENT

GALLERY REJECTS

4/1/64

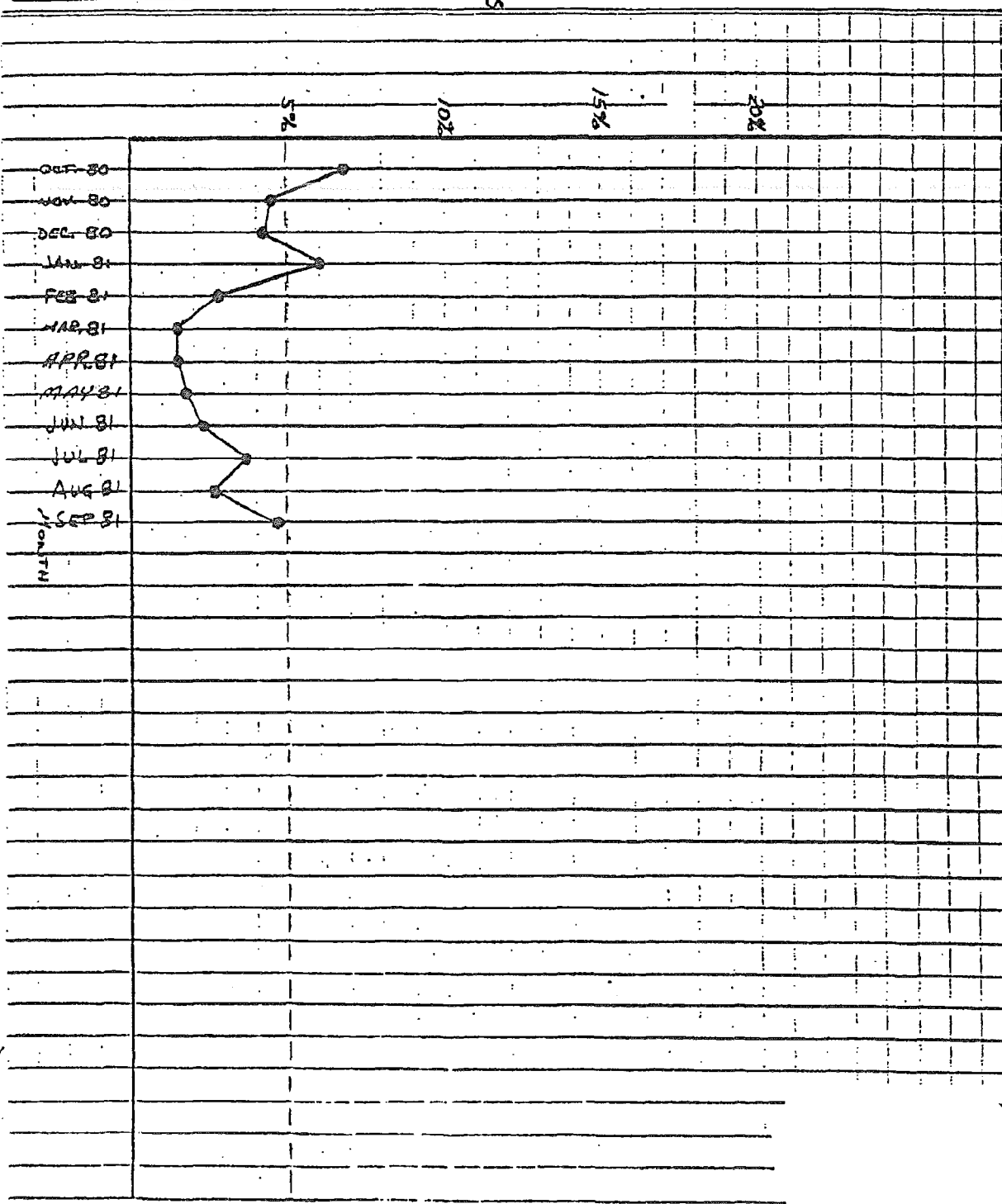
1000 LUTHER STREET

SHEET NO. _____

TITLE OF PROJECT _____

SUBJECT _____

DATE _____ 19__



Form 100-10

FEDERAL BUREAU OF INVESTIGATION

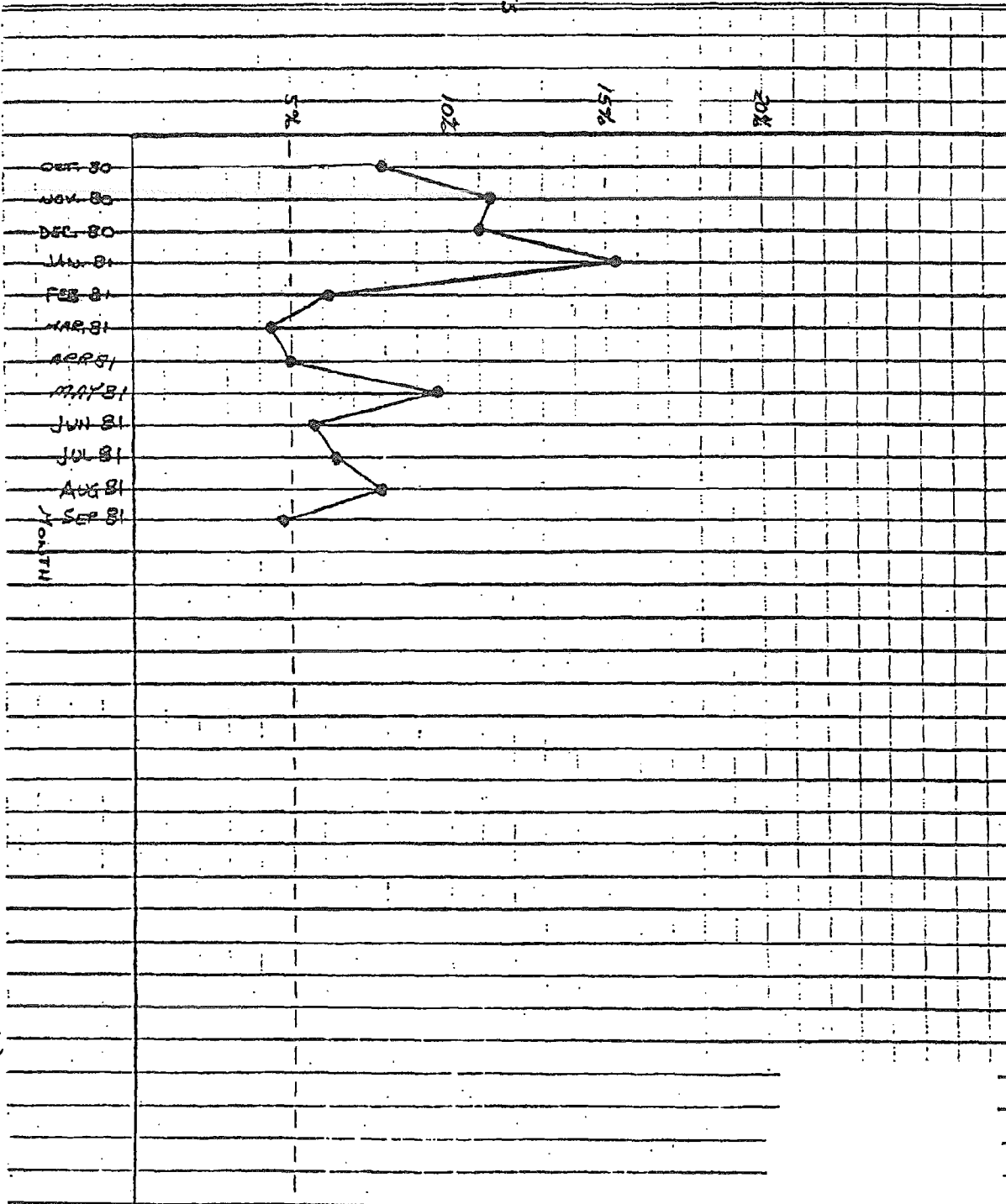
ENGINEERING DETAIL SHEET

SHEET NO. _____

TITLE OF PROJ. _____ PROJ. NO. _____

SUBJECT _____ WORKS _____

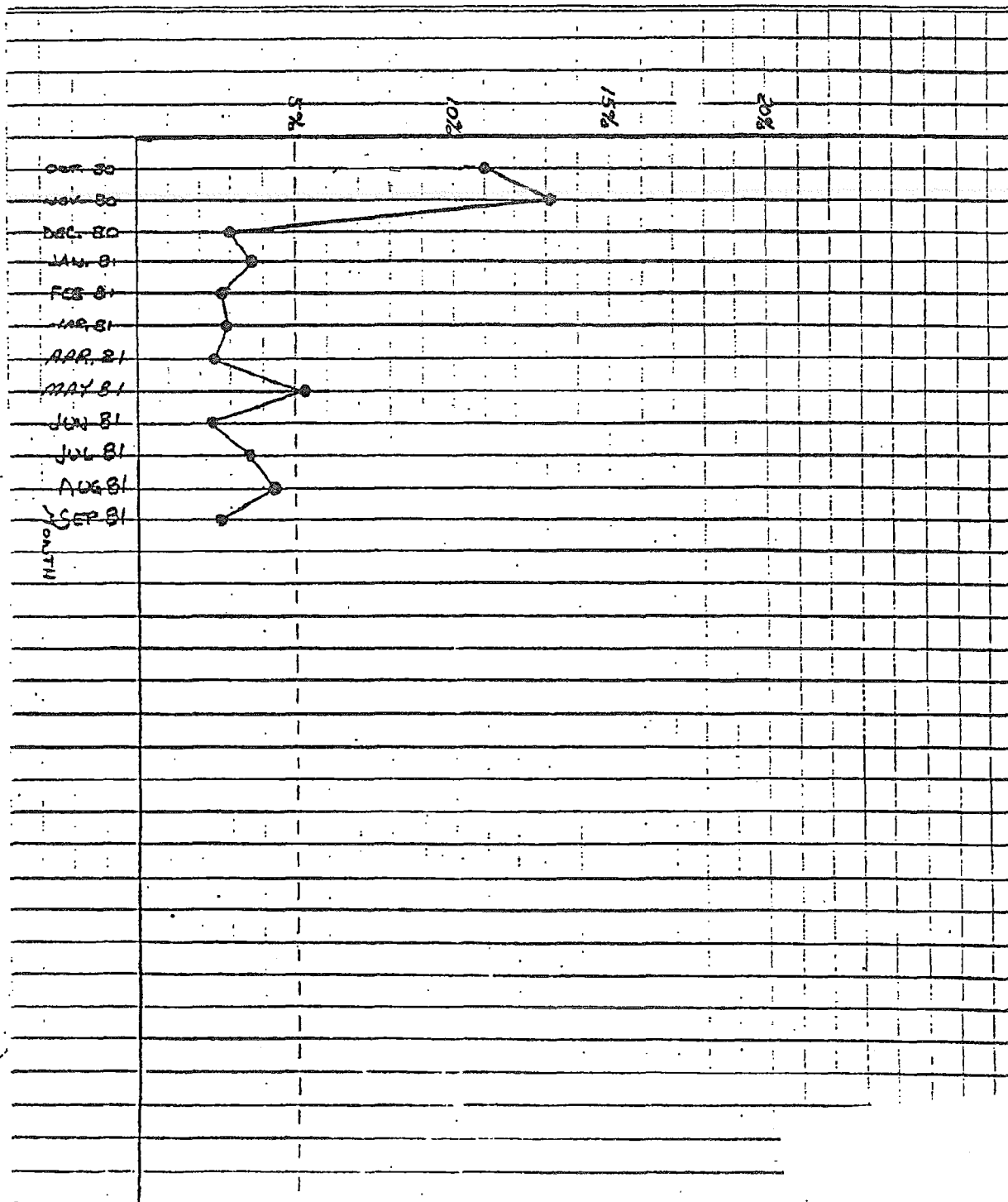
DATE _____ 19____



REAR OTCN A-100
ENGINEERING DEPARTMENT
CALCULATION SHEET

SHEET No. _____

TITLE OF PROJ. _____ PROJ. No. _____
SUBJECT _____ WORKS _____
COMPUTER _____ DATE _____ 19____



WILKE

M/1100

GALLERY REJECTS

	Total TR	Total R	%R	(AB/BB)	(BB)	DFU	DLG	(DLG)	ETLOPER	SSC	(FTA)	SEL		FC
				T.R.	%R	T.R.	%R	T.R.	%R	T.R.	%R	T.R.	%R	
DEC 1980	16883	1608	9.5%	153	9.5%	111/14	146	9.0%	108	6.7%	183	11.4%	84	5.2%
NOV 1980	10424	1728	16.6%	149	8.6%	113/65	9	0.5%	53	3.1%	109	6.3%	168	9.7%
1980	18599	2150	11.6%	249	11.6%	256/149	18	0.8	107	5.0%	206	9.9%	196	13.0%
JAN 1981	20462	2252	11.0%	221	9.8	156/64	236	10.5	83	3.7	232	10.3	99	4.4
CUM	66368	7738	11.7%	772	10.0	181/27	410	5.3	351	4.8	730	9.4	647	8.4
1981	21172	2468	11.6%	277	11.3	214/82	122		171		351	14.3%	43	1.7%
FEB	87540	10196	11.6%	1099	10.3%	766/44	532		522		1081	10.2%	690	6.8%
MAR	21449	2697	12.6%	317	11.8%	174/43	23	0.9%	265	9.8%	130	4.8%	43	1.6%
APR	108989	12893	11.8%	1366	10.4%	1083/84	555	4.3%	787	6.1%	1211	9.4%	733	5.7%
MAY	27352	3464	12.7%	523	15.1%	381/42	321	9.3%	103	3.0%	299	8.6%	9	0.2%
JUN	136341	16357	12.0%	1889	11.6%	147/90	876	5.4%	890	5.4%	1510	9.2%	733	4.5%
JUL	21814	2610	12.0											
AUG	158155	18967	12.0	1		3					2		5	
SEP	24631	2860	11.6										7	
OCT	182786	21827	11.9											
NOV	18187	1931	10.6											
DEC	200973	23758	11.8											
JAN	12867	1308	10.2											
FEB	213840	25066	11.7											
MAR	17373	2335	13.4											
APR	231213	27401	11.8											

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

u/66 GALLERY REJECTS																	
	TOTAL TESTED	TOTAL REJ	% REJ	AG/BA	✓	DLU	✓	FL	FD	✓	LB	✓	TWJ	BCY-P	FF	CS	TWO
OCT 1980	2822	193	6.8					9	74		8			4 ²	5	27	22
NOV 1980	1329	60	4.5	2			1		14		11			1	13		
DEC 1980	1762	74	4.2%						25		10			2 ¹			
JAN 1981	3021	181	6.0%	27		15	30	21	13	7.2%	30		15		1		2
FEB 1981	8934	508	5.7	29	5.7	15	3.0%	31	6.1%	29	5.7%	136	26.8%	59	11.6	15	2
MAR 1981	2928	82	*2.8%	x		x		26	31.7%	8	10%	4	*50%	3	40%		5
APR 1981	11862	590	*5.0%	29	4.3%	15		31	5.3%	55	9.3%	144	24.4%	63	10.7%	18	29
MAY 1981	2492	34	1.4%	1					8	23.5%			3	2	6.1%		9
JUN 1981	14354	624	4.3%	30		15	3.1%	55	6.8%	152	24.4%	63	10.7%	18	14	28	38
JUL 1981	4005	58	1.4%	10	1.8%				12	20.7%			8	13.8%			
AUG 1981	19359	682	3.5%	40	5.9%	15	3.1%	55	8.1%	164	21.0%	63	9.2%	22	32%	28	38
SEP 1981	3313	56	1.7	4				3	1		2						5
OCT 1981	22672	728	3.3														
NOV 1981	4417	110	2.5														
DEC 1981	27089	848	3.1														
JAN 1982	3151	118	3.7														
FEB 1982	36240	966	3.2														
MAR 1982	2383	62	2.6														
APR 1982	32623	1028	3.2														
MAY 1982	3117	150	4.8														
JUN 1982	35740	1178	3.3														

552
M 55 GALLERY PROJECTS

	TOTAL TRIM	TOTAL REMOVED	% GILERS	AB/BB	DL	DBB	DFU	DLU	FC	DXL	DFB	DO	DEL	DE	DXU	LA	FB	CTP
OCT 1980	7208	255	7.9	58	28	92	68											
ADN 1980	2685	293	11.3	55	11	46	118	3	7									
DEC 1980	3962	436	11.0%	47	32	15	311	140	19		52	15	13		11		10	
JAN 1981	3594	551	15.3	92	22	40	213	232	89	41	2.4%							
FEB 1981	13349	1535	11.5%	252	1648	97	615	143	231	558	34.4%	51	3.3	48	3.1	52	3.1	
MAR 1981	3294	205	*6.2%	36	112	115	13	63	68	11.1%						3		
APR 1981	16643	1740	*10.5%	288	1682	104	602	156	902	626	36.0%							
MAY 1981	3680	157	4.3%		16			19	11.1%	16	100.0%							
JUN 1981	20293	1897	9.3%	288	162	120	615	156	8.1%	645	3.4%	67	30.1%	122	6.4%	57	15	4
JUL 1981	4814	243	5.0%	13	5.3%	37	15.2%			54	22.2%			59	24.1%			
AUG 1981	25107	2140	8.5%	300	17.0%	157	235	156	7.5%	699	32.7%	67	3.1%	181	8.5%			
SEP 1981	4158	398	9.6	2	4	5		1			3							
OCT 1981	29265	2538	8.7															
NOV 1981	5130	294	5.7															
DEC 1981	34395	2822	8.2															
JAN 1982	4125	253	6.1															
FEB 1982	38520	3085	8.0															
MAR 1982	2798	221	7.9															
APR 1982	41348	3306	8.0															
MAY 1982	4112	203	4.9															
JUN 1982	45430	3509	7.7															

MS72 GALLERY 221015

DATE	TOTAL INCD	TOTAL BLKCD	% REMITS	AD/BB	BC	DFU	DX	FF -P	XH	PC	FF DLU	LA	DE	RES
09/30	1570	173	11.0	18	2	107	0					13	10	
10/30	1640	215	13.1	26	1	118	6	6		12	6	18		
11/30	2130	63	3.0%				1		3	1				
12/30	2120	90	4.2%	14	1	41	5	2						
01/31	7760	541	7.0%	58	4	978	12	12		13	14	21	10	183
02/28	2731	77	*2.8%	*	4	184	12	6		*		11	143	*
03/31	10491	618	5.9%	58	4	234	12	11		13		41	10	
04/30	2956	86	2.9%	2	1	16	11	11		2		41	10	2
05/31	13447	704	5.2%	60	9	300	23	13		15				
06/30	4257	105	2.5%	24	2				38	7				1
07/31	17704	809	4.6%	84	10	300	23	26%	6	2	8	41	5.1%	
08/31	3647	192	5.3	2	4		5					3		
09/30	21351	1001	4.7											
10/31	4150	103	2.3											
11/30	25501	1104	4.3											
12/31	3511	122	3.5											
01/31	29012	1226	4.2											
02/28	2472	106	4.2											
03/31	31484	1332	4.2											
04/30	3297	89	2.7											
05/31	34781	1421	4.1											