REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington DU PONT PETERS DU PONT

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

xc: J.P. Glas
R.B. Sperling
F.T. Millener
P.H. Holmberg
W.H. Forson, Jr.
C.B. Workman
T.L. Capeletti
J.W. Brooks

Ilion, New York
October 27, 1981

MODEL 700

INSTRUCTION BOOKS REVISIONS

Attached is a revised copy of Page 4 for the M/700 Instruction Books as sent to you with cover letter dated October 1, 1981. This revision has been approved by Legal, and replaces the copy of Page 4 you now have.

Your prompt review and/or comments will be appreciated by November 5, 1981, after which time it will be assumed that the instructions meet with your approval and printing will commence.

R.L. Sassone, Supervisor
Project Control & Administrative Services

By: R.L. Smithson

RLS:m
Firearms Research Division
Attach.

R2511238

CURRENT

IMPORTANT PARTS OF THE FIREARM

THE SAFETY SWITCH

The safety switch provides protection against accidental or unintentional discharge under normal usage when properly engaged.

To engage the safety switch, put the switch in the "S" position. See picture 3.

Always put the safety switch in the "S" position when the firearm is loaded and not ready for firing.

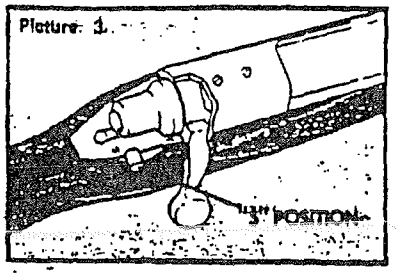
The bolt handle cannot be lifted when the safety switch is in the "S" position. See picture 3.

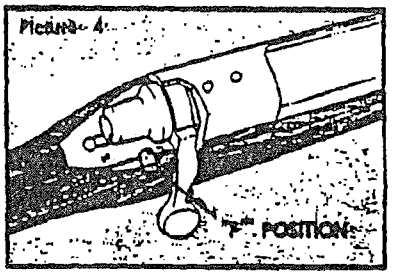
When you are ready to fire the firearm, put the safety switch in the "F" position. See picture 4.

Never pull the trigger when the safety switch is in the "S" position.

WARNING: The firearm will fire when the trigger is pulled and the safety switch is in the "F" position.

STOP Even when the safety switch is in the "S" position, careless handling can cause the firearm to fire.





PROPOSED

IMPORTANT PARTS OF THE FIREARM

THE SAFETY SWITCH

The safety switch provides protection against accidental or unintentional discharge under normal usage when properly engaged.

To engage the safety switch, put the switch in the "S" position. See picture 3.

Always put the safety switch in the "S" position when the firearm is loaded and not ready for firing.

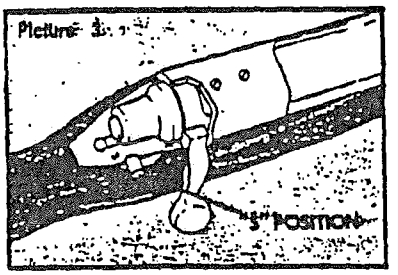
Before moving the bolt handle, always put the safety switch in the "S" position.

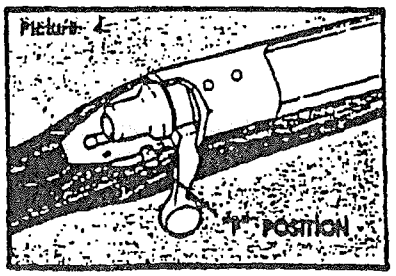
When you are ready to fire the firearm, put the safety switch in the "F" position. See picture 4.

Never pull the trigger when the safety switch is in the "S" position.

WARNING: The firearm will fire when the trigger is pulled and the safety switch is in the "F" position.

STOP Even when the safety switch is in the "S" position, careless handling can cause the firearm to fire.





REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington PETERS

c: C.B. WORKMAN

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

Ilion, New York
October 30, 1981

TO: J. P. LINDE

FROM: J. W. BROOKS

SUBJECT: MODEL 700 TRIGGER ASSEMBLY

Per your letter of June 16, 1981 on the above program, you will find attached a list of changes made on the M/700 Trigger Assembly. This covers item 8 in your letter.

JWB:T
Attach.

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington PETERS

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"_____

August 21, 1981

TO: J. W. Brooks

FROM: S. A. Fanelli

MODEL 700 FIRE CONTROL

The following is a list of changes that were made and the reasons for each.

1) Redimensioned sear - this change reduced the overall tolerances of the sear in regards to the sear/connector surface.

2) Trigger pivot hole - the location of the trigger pivot hole was changed to update the part drawing to production's location.

3) Trigger and connector - there was a reduction of the clearance between these parts so that the overall tolerances in the fire control were reduced.

4) Safety lever - a view hole was added so that there was a direct way of checking the radius on the sear safety cam using a comparator, also the length of the safety lever arm was increased for wood clearance and positive safety detenting location.

5) Safety detent spring - added a second dimple so that the safety assembly clip does not rotate out of position and reduce the amount of spring pressure on the safety detent ball.

SAF:ws