Press Contact: Dick Dietz 302-774-5048

REMINGTON RECALLS BOLT ACTION CENTERFIRE RIFLES PRODUCED AND SOLD BETWEEN JULY 25 AND DEC. 11, 1987

The Remington Arms Company is replacing the trigger assembly mechanisms of the Model 700TM, SevenTM, 40-XBTM, 40-XCTM, and "Sportsman" 78 centerfire rifles manufactured between July 29 and December 11, 1987.

This action is being taken because a limited number of rifles produced during that period may have an improperly manufactured part in the trigger assembly mechanism. Although it is unlikely, the defective part could break and cause the rifle to fire accidentally.

While the possibility of such a malfunction is quite low, Remington requests the owners who have purchased one of these rifles since July 29, 1987 not to load it. They should call the toll-free number 1-800-634-2459 with the model and serial number of the rifle. The customer will immediately be informed if the rifle is potentially affected.

For any affected rifles, Remington will supply the name and location of a designated repair gunsmith who will install a replacement trigger assembly at no charge.

SUMMARY

- . Only subject Remington bolt action centerfire rifles pur chased <u>after</u> July 29, 1987 are potentially affected.
- . These include only MODEL 700 (all versions), MODEL SEVEN,
 - "SPORTSMAN" 78, MODEL 40-XB, and MODEL 40-XC rifles.
- . They do not include autoloading and pump action centerfire rifles or shotguns.
- . All owners of potentially affected rifles should call the toll-free number 1-800-634-2459 before using those rifles.

EDITOR'S NOTE: The toll-free 800 number is the contact number to be published for customer inquiries. The number at the beginning of the release is for press contact only and should not be published.



REMINGTON ARMS COMPANY, INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

ILION, NEW YORK 13357

TELEPHONE (315) 894-9961

January 15, 1988

TO OUR GUNSMITHS:

Remington has uncovered a potential trigger assembly problem with a small quantity of Model 700 series rifles produced and shipped between July 29 - December 11, 1987. The involved models include Models 700, Seven, 40XB, 40XC and Sportsman 78 rifles. You have already been informed of the problem restated below and elected to assist Remington in replacing these trigger assemblies in the field.

During routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is of our utmost concern, Remington will replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

We are currently contacting all distributors, dealers and consumers who have purchased these rifles requesting they have their guns up-dated by a Remington New Gun Repair Station in their area.

Under separate cover, we are sending you ten (10) replacement trigger assemblies at no charge, along with a supply of a form you're to complete and promptly return for each repair. You will find that the replacement assemblies will have a prick punch mark on the left side of the trigger piece for easy determination in the future of trigger assembly replacement.

IMPORTANT: To assist you, we have enclosed a detailed explanation of the trigger assembly replacement process. Please review that information carefully before beginning any replacement.

After the trigger assembly has been replaced, the following procedures must be followed:

1) Complete the repair form, being sure to provide all information listed, especially YOUR IDENTIFICATION NUMBER, customer's FULL name, address, telephone number, if known, and the serial number of the rifle. Additional forms and trigger assemblies may be obtained by calling 800-634-2459.

NOTE: YOUR CUSTOMER NUMBER IS

- 2) Your total fee is not to exceed \$22.00 per gun. This includes labor, postage, shipping and handling. However, we will reimburse any incurred incoming C.O.D. shipping charges which you should add to the \$22.00 total and specify on the form.
 - 3) Send the complete replaced trigger assemblies to:

Remington Arms Company, Inc. 14 Hoefler Ave. Ilion, NY 13357 Attn: J. Kast

NOTE: All parts of the replaced trigger assemblies such as sear safety cam and slave pins, etc., must be returned.

4) Send the fully completed invoice form to:

Remington Arms Company, Inc. Department RP 14 Hoefler Ave. Ilion, NY 13357

- For technical assistance, call our Arms Service Division at (315) 895-7791.
- For all other Model 700 series trigger assembly replacement information, you may use our toll free number (800) 634-2459 (8:00 - 4:30 EST).

IMPORTANT NOTE: If you have purchased any Model 700 series trigger assemblies since July 29, 1987, return them to Remington and notify us at the toll free number for free replacement. If you installed any of these triggers in any of your customers' guns, please contact that customer and replace the trigger assembly and send us the form as usual.

NOTE: WHEN REPORTING THIS TYPE OF TRIGGER ASSEMBLY RE-PLACEMENT, PLEASE EXPLAIN FULLY ON FORM SINCE THE SERIAL NUMBER WOULD NOT NORMALLY SHOW UP ON OUR RECORDS.

We apologize for whatever inconvenience this may cause you. However, we feel our mutual customers deserve our very best combined efforts in repairing the involved rifles.

Rifles involved in this replacement program will be marked with one of the following barrel codes:

OH July 1987 WH August 1987 DH September 1987 EH October 1987 RH November 1987 XH December 1987

We appreciate your assistance in this replacement program and wish you every business success in 1988.

Sincerely,

F.D. Emhof Fild Service

FDE: tpp

The Sporting Flexing

May-June 1988 Number 117

U.S. and Canada,

Foreign, \$4.00:

Shilen: The Man and His Rifles

Shooting the Kalashnikov (Continued from page 31)

69-grain Sierra match bullets are not recommended for use in twists slower than 10 inches. On the other hand, M193 ball shoots as well in the seveninch M16A2 twist as it does in the 12-inch twist M16A1 barrel.

Ammunition supply is no problem. There are plenty of 5.56mm NATO and .223 Remington components around. PMC, CBC, Norma, Sako and Midway all make Boxer-primed 7.62x39mm brass. Berdan-primed, non-reloadable 7.62mm ammunition is also widely available. Case-lot quantities of fresh Chinese, Yugoslav and other 7.62x39mm hardball cost less than the components needed to reload the same number of rounds. For hot loads expected to be dented on ejection, or for use in deep brush or snow conditions where brass recovery is a nuisance, many here shoot the non-reloadable ammunition. They pull the bullets from as many rounds as

DESIGNED BY J.M. RABOURN



The Zufall-Rebourn safety is the original premium quality three-position safety for your 98 pattern Mauser. For illustrated patiern Mauser. For illustrated brochure send \$10 BASE to: Joseph F. Zufall PO. Box 304 Golden CO 80402-0304



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All types of custom rifles; round or octagon rebarreling. Winchester 94 "Storey Conversion Full service gun shop — send for brochure, DGS, Inc., 1764 So. Wilson, Casper, Wyoming 82601 (307) 237-2414

J.M. RABOURN

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Route 1, Box 260, Heavener, OX 74937 Phone 918-453-7460

MAY-JUNE 1988

may be required for hunting, substituting softnosed bullets and commercial powder and never bother searching for fired brass.

The handloads listed in the accompanying tables were chronographed in the 19-inch AKs. They are uncorrected, measured approximately 15 feet from the muzzles. Ambient temperature averaged about 60 degrees Fahrenheit. Many of the loads exceed those listed in various reloading manuals. Successful use of the hotter loads can be attributed to the often larger-capacity, stronger military brass (some made of steel) in which the loads were developed. The long military throats of the rifles and their oversized, hence pressurerelieving, groove diameters also helped.

Anyone developing loads for his own AK or Mini-Thirty should first mike his barrel's groove diameters and start 10 percent under the reloading manuals' recommended maximum, working up slowly and watching for pressure indications.

Sako offered MOA-capable bolt action sporters in 7.62x39mm on the short Vixen action for years. Ruger now offers the Mini-Thirty in the caliber as a shortrange deer and black bear chambering. Mini-Thirty factory acceptance accuracy proof requires two-inch grouping ability at 50 yards using iron sights.

In one test, three, five-shot groups, each out of five different Mini-Thirties with four different kinds of ammunition (300 rounds total), fired with a 6x scope at 50 yards, averaged 2.07 inches. The tightest three-group average was 1.43 inches. The Mini-Thirty chamber and throat are cut to short commercial rather than long military dimensions and the groove diameter is .308 inch. The pressure effect of firing .310-inch diameter steel-jacketed and steel-cored military ball in a Mini-Thirty is

The 7.62x39mm cartridge, upon which the .220 Russian and 6mm PPC benchrest cartridges are also based, operates at 47,000 psi nominal breech pressure. Sako sporting ammunition in the caliber is listed at that pressure level in Sako literature. Factory proof pressure is 70,000 psi.

Among the Kalashnikov's legendary merits are its massive front locking lugs which make the action virtually indestructible. Similarly legendary is the AK's functional reliability under adverse operating conditions.

Both overload strength and underload functional reliability were tested. The cross-sectional areas of the 7.62mm and 5.56mm case heads are .157 and .110 square inch respectively. At 50,000 psi breech pressure, each of the AK's lock.

Important To Recent

Remington Arms centerfire rifle Models 700, Seven, 40-XB, 40-XC and Sportsman 78 manufactured between July 29 and December 11, 1987, have been withdrawn from sale temporarily for replacement of trigger assembly mechanisms.

This action was taken because a limited number of rifles produced during that period may have an improperly manufactured part in the trigger assembly mechanism. Although it is unlikely. the defective part could break and cause the rifle to fire accidentally.

Remington Arms has launched a program to identify and recover all rifles made and sold during this period, and as a precaution, will replace the trigger assembly on every affected rifle without charge to the owner.

All Remington trade customers and Individual rifle owners are being notified, and it is expected that this program will quickly identify owners of the affected rifles

This notice applies only to those bolt action models listed. No other Remington firearms are involved.

If You Have Purchased One Of These Rifles Since July 29, 1987, Do Not Load It. We ask that you call our Trigger Assembly Replacement Program at

1-800-634-2459

with the model and serial number of your rifle. From that number, we can tell you immediately if yours is one of the affected rifles, and if it is, how you can arrange for a free replacement of the trigger assembly.

Remington IIID

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REMINGTON ARMS COMPANY, INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

ILION, NEW YORK 12357

TELEPHONE 13153 894-9961

Dear Customer:

Our records show you are the holder of a Model 700 series rifle in need of a replacement trigger assembly. The serial number of the concerned rifle is listed on the enclosed form.

As it came to you from the factory, your rifle met all Remington tests and standards for reliability and performance that have made Remington bolt action rifles the preferred choice of serious shooters.

However, during routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is our utmost concern, Remington will, at no charge, replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

Therefore, we request that you bring or ship your rifle(s) to the nearest Remington New Gun Repair Station in your area. A list of such locations is enclosed.

If it is inconvenient or difficult for you to return the rifle to a listed New Gun Repair Station, you can elect to ship the rifle <u>via</u> United Parcel Service, transportation C.O.D., to:

> Remington Arms Company, Inc. Dept. RP 14 Hoefler Ave. Ilion, NY 13357

- Mark the outside of the package clearly with "DEPT. RP - TRIGGER REPLACEMENT"
- Include your name and return address on the outside of the box and on a note placed inside the box.

This will speed the repair of your rifle and its return to you.

If you need a box for shipping purposes, please advise me at the Ilion address.

If your rifle has already had its trigger assembly replaced or has been sold by you, please provide the information requested on the form enclosed. Then, return that form to Remington, Dept. RP, using the postage paid envelope provided.

We apologize for any inconvenience this may cause you.

In appreciation of your efforts, we will send you a "Remington Country" elk head belt buckle, especially designed for Remington by Sid Bell, as soon as the repair of your rifle(s) is recorded.

Please remember that this trigger replacement program applies only to a limited number of recent Model 700 series guns (Models 700, Seven, 40% series and Sportsman 78) and not to any other Remington gun models.

If you have any questions about this trigger assembly replacement program, you may call toll free at the following 800 number:

(800) 634-2459 (8:00 a.m. - 4:30 p.m. EST)

Sincerely,

R.H. Potter Supervisor Product Service

RHP: tpp



REMINGTON ARMS COMPANY, INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

ILION, NEW YORK 1227

TELEPHONE (315) 894-9961

Dear Remington Dealer:

Our records show you are the holder of one or more Model 700 series rifle(s) in need of a replacement trigger assembly. The serial number of the concerned rifle(s) is listed on the enclosed form.

As it came to you from the factory, your rifle(s) met all Remington tests and standards for reliability and performance that have made Remington bolt action rifles the preferred choice of serious shooters.

However, during routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is our utmost concern, Remington will, at no charge, replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

Therefore, we request that you bring or ship your rifle(s) to the nearest Remington New Gun Repair Station in your area. A list of such locations is enclosed.

If it is inconvenient or difficult for you to return the rifle(s) to a listed New Gun Repair Station, you can elect to ship the rifle(s) via United Parcel Service, transportation C.O.D. to:

Remington Arms Company, Inc. Dept. RP 14 Hoefler Ave. Ilion, NY 13357

- Mark the outside of the package clearly with "DEPT. RP - TRIGGER REPLACEMENT".
- Include your name and return address on the outside of the box and on a note placed inside the box.

This will speed the repair of your rifle and its return to you.

If you need a box for shipping purposes, please advise me at the Ilion address.

If your rifle has already had its trigger assembly replaced or has been sold by you, please provide the information requested on the form enclosed. Then, return that form to Remington, Dept. RP, using the postage paid envelope provided.

We apologize for any inconvenience this may cause you. However, we're sure you agree that our mutual customers deserve every opportunity to participate in this important program.

Please remember that this trigger replacement program applies only to a limited number of recent Model 700 series guns (Models 700, Seven, 40% series and Sportsman 78) and not to any other Remington gun models.

If you have any questions about this trigger assembly replacement program, you may call toll free at the following 800 number:

(800) 634-2459 (8:00 a.m. - 4:30 p.m. EST)

Sincerely,

R.H. Potter Supervisor

Product Service

RHP:tpp encl.



REMINGTON ARMS COMPANY. INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

ILION, NEW YORK 13387

TELEPHONE 1315 894-996)

January 14, 1988

TO OUR AUTHORIZED FUNCTIONAL WHOLESALERS:

Remington Arms Company has uncovered a problem that may develop with a small number of Model 700 series rifles and is requesting you hold further shipment of these guns that remain in your inventory until appropriate action has been taken. This letter provides you with the necessary details regarding our request.

The Model 700 Series firearms involved include Model 700 rifles, Model 40% series centerfire rifles, Model Seven and Sportsman 78 rifles shipped between July 29, 1987 and December 11, 1987. A complete serial number listing of the invovled rifles shipped to your business is enclosed.

Please note that Model 700 series rifles with serial numbers other than those shown on the attached list are not involved, and you need not take any action on those guns. Also, no other Remington gun models are involved.

During routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is our utmost concern, Remington will replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

Therefore, we are requesting your timely assistance with the following actions:

- Please hold shipment of any involved Model 700 series rifles in your inventory.
- Call Remington at 800-634-2459 and provide the number of involved guns in your inventory so we can devise a plan to replace trigger assemblies for you in the best way possible.
- 3. If you have sold some of the involved guns, please provide the <u>full</u> name, address and phone number (if known) of each of your customers and <u>matching ser-</u> <u>ial number</u> so we can contact them as soon as possi-<u>ble</u>. This information should be mailed to:

Remington Arms Co., Inc. Department RP 14 Hoefler Ave. Ilion, NY 13357

If you need help in searching your records for this information, or if you prefer to provide your customer information by telephone, please let us know by calling the toll free number. (800-634-2459)

We apologize for any inconvenience this may cause you. However, we feel our mutual customers deserve our very best combined efforts in repairing the involved rifles.

If you or your customers have any further questions concerning this request, please call us on the above mentioned toll free number between 8:00 A.M. and 4:30 P.M. Eastern Standard Time.

Thanks in advance for your cooperation in resolving this important matter.

Sincerely,

K.D. Green Manager

Product Service

KDG: tpp



REMINGTON ARMS COMPANY, INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

ILION, NEW YORK 13357

TELEPHONE (315) 894-9961

Dear Customer:

Our records show you are the holder of a Model 700 series rifle in need of a replacement trigger assembly. The serial number of the concerned rifle is listed on the enclosed form.

Please note that this is the <u>second</u> important letter of request mailed to you. Since we consider the situation urgent, please make every effort to promptly have your trigger assembly replaced by one of our authorized agents or by the Remington Service Division here at the factory. A review of the problem follows along with trigger assembly replacement service details.

As it came to you from the factory, your rifle met all Remington tests and standards for reliability and performance that have made Remington bolt action rifles the preferred choice of serious shooters.

However, during routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is our utmost concern, Remington will, at no charge, replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

Therefore, we request that you bring or ship your rifle to the nearest Remington New Gun, Repair Station in your area. A list of such locations is enclosed.

If it is inconvenient or difficult for you to return the rifle to a listed New Gun Repair Station, you can elect to ship the rifle via United Parcel Service, transportation C.O.D., to:

Remington Arms Company, Inc. Dept. RP 14 Hoefler Ave. Ilion, NY 13357

-1-

- 1. Mark the outside of the package clearly with "DEPT. RP - TRIGGER REPLACEMENT"
- Include your name and return address on the outside of the box and on a note placed inside the box.

This will speed the repair of your rifle and its return to you.

If you need a box for shipping purposes, please advise me at the Ilion address.

If your rifle has already had its trigger assembly replaced or has been sold by you, please provide the information requested on the form enclosed. Then, return that form to Remington, Dept. RP, using the postage paid envelope provided.

We apologize for any inconvenience this may cause you.

In appreciation of your efforts, we will send you a "Remington Country" elk head belt buckle, especially designed for Remington by Sid Bell, as soon as the repair of your rifle is recorded.

Please remember that this trigger replacement program applies only to a limited number of recent Model 700 series guns (Models 700, Seven, 40% series and Sportsman 78) and not to any other Remington gun models.

If you have any questions about this trigger assembly replacement program, you may call toll free at the following 800 number:

(800) 634-2459 (8:00 a.m. - 4:30 p.m. EST)

Sincerely,

R.H. Potter Supervisor

Product Service

RHP: tpp



REMINGTON ARMS COMPANY, INC.

SPORTING ARMS-AMMUNITION-TARGETS-TRAPS

TEEEL HADY WAN, HOLLI

TELEPHONE (315) 894-9961

Dear Remington Customer:

Please note that this is the third important letter of request mailed to you concerning the limited Model 700 series recall. This third mailing underlines the absolute urgency that you give full attention to this notice and promptly have your trigger assembly or assemblies changed by one of our authorized agents or by the factory. Again, it is essential that you react now to this Model 700 series trigger assembly replacement program. A review of the problem follows along with easy to follow trigger assembly replacement service procedures. We implore you to take time to address this critical situation.

Our records show you are the holder of one or more Model 700 series rifle(s) in need of a replacement trigger assembly. The serial number(s) of the concerned rifle(s) is listed on the enclosed form.

As it came to you from the factory, your rifle(s) met all Remington tests and standards for reliability and performance that have made Remington bolt action rifles the preferred choice of serious shooters.

However, during routine test firing, Remington discovered the possibility that an improperly manufactured trigger part may have been assembled in a number of Model 700 series rifles. Although unlikely, the improperly produced part could possibly break and allow the rifle to fire when the safety is moved from the safe position to the fire position without the trigger being pulled.

Since the safety and quality of our firearms is our utmost concern, Remington will, at no charge, replace the trigger assemblies in all rifles which possibly contain the impacted part. To accomplish this, a trigger assembly replacement program has been instituted.

Therefore, we request that you bring or ship your rifle(s) to the nearest Remington New Gun Repair Station in your area. A list of such locations is enclosed.

If it is inconvenient or difficult for you to return the rifle(s) to a listed New Gun Repair Station, you can elect to ship the rifle(s) via United Parcel Service, transportation C.O.D. to:

Remington Arms Company, Inc. Dept. RP 14 Hoefler Ave. Ilion, NY 13357

- Mark the outside of the package clearly with "DEPT. RP - TRIGGER REPLACEMENT".
- Include your name and return address on the outside of the box and on a note placed inside the box.

This will speed the repair of your rifle and its return to you.

If you need a box for shipping purposes, please advise me at the Ilion address.

If your rifle has already had its trigger assembly replaced or has been sold by you, please provide the information requested on the form enclosed. Then, return that form to Remington, Dept. RP, using the postage paid envelope provided.

We apologize for any inconvenience this may cause you.

In appreciation of your efforts, we will send you a "Remington Country" elk head belt buckle, especially designed for Remington by Sid Bell, as soon as the repair of your rifle is recorded.

please remember that this trigger replacement program applies only to a limited number of recent Model 700 series guns (Models 700, Seven, 40% series and Sportsman 78) and not to any other Remington gun models.

If you have any questions about this trigger assembly replacement program, you may call toll free at the following 800 number:

(800) 634-2459 (8:00 a.m. - 4:30 p.m. EST)

Sincerely,

R.H. Potter Supervisor

Product Service

RHP:tpp encl.

E.I. du Pont de Nemours & Company Remington Arms Company, Inc. Business Services Division Ilion, New York

xc: D.M. Condon
W.H. Coleman, 11
K.T. Krewson
S.M. Morris
J.F. Winske

Tile Cookeeall

December 22, 1987

CONFIDENTIAL

 $\mathbf{R}\mathbf{Z}$ DT IT TIM ARMS CO.

T.J. PERRY B-2288 WILMINGTON

近り2 1987

FIREARMS - ---- 1031001

REQUEST FOR RESERVE ACCOUNT MODEL 700 RECALL

Because of a defective vendor supplied component, Remington is initiating a recall of certain Model 700 Rifles produced during the third and fourth quarters of 1987.

This recall will affect approximately 20,000 rifles which have been shipped from the warehouse, plus an estimated 18,000 rifles and sub-assemblies which are either in-process or in the warehouse.

The estimated cost of this recall is \$2 Million (see attached). We are requesting that a reserve account be established to charge the anticipated cost of this recall against 1987 earnings.

RICHARD S. DOBZELECKI, JR.

SUPERINTENDENT - BUSINESS SERVICES

RSD:sp Attach.

NOTIFICATION

NOTIFICATION			
MAILING SAY 40,000 LETTERS (2 PER GUN) @ \$2 PER	LETTER 40,000	\$2.00	\$80,000
TELEPHONE SAY 5 "800" LINES FOR FIRST YEAR, PLUS (ADDITIONAL YEARS @ \$17,500 PER LINE PER	ONE LINE F		380,000
		\$17,500	\$122,500
TELEPHONE SWITCHING EQUIPMENT OPERATORS (TEMPORARY EMPLOYEES) - SAY \$ FOR 2,000 HOURS PER LINE PER YEAR	8.00 PER	HOUR	\$12,000
·	7 2,000	\$8.00	\$112,000
ADVERTISING SAY - PER MARKETING			,\$250,000
•	SUB - TOTAL		\$576,500
SHIPPING			
FREIGHT			
SAY 15,000 GUNS TO BE SHIPPED (IN AND OLD 15,000		\$6.00	\$180,000
PACKING MATERIAL - SAY 15,000 BOXES @ \$1			
	15,000	\$1.25	\$18,750
	SUB - TO	TAL	\$198,750
REPAIR COSTS		•	
REPLACEMENT PARTS - SAY 10,000 REPLACEMENT	NT TRIGGER	ASSEMBLIE	ES
@ \$8,56 EACH	10,000		\$85,600
REPAIR COST	, , , , , , , , , , , , , , , , , , , ,	•	, ,
SAY 11,000 GUNS AT WARRANTY REPAIR STAT	IONS @ \$25	EACH	
	11,000		\$275,000
SAY 5,000 GUNS AT DEALERS / DISTRIBUTORS	S (BY REMI	NGTON	
PERSONNEL) @ \$50 EACH	5,000	\$50.00	\$250,000
SAY 4,000 GUNS AT FACTORY @ \$30 EACH	4,000	\$30.00	\$120,000
RECONDITIONING OLD TRIGGER ASSEMBLIES			*
SAY 10,000 ASSEMBLIES TO BE RECONDITION			
REPLACING CONNECTOR, REASSEMBLING, AND	RETESTING	@ \$9.00 E/	
	10,000	\$9.00	\$90,000
	SUB - TO	TAL	\$820,600
IN - HOUSE COSTS			
SORTING CONNECTORS	AEG 4885:15		\$5,000
SORTING AND RECONDITIONING GUNS AND TRIGOR WAREHOUSE - SAY 18,000 UNITS @ \$9.00	EACH		
•	18,000	\$9.00	\$162,000
ENGINEERING, SUPERVISION, AND ADMINISTRA			\$200,000
PROGRAMMING AND SYSTEMS SUPPORT			\$15,000
DEADDANGEMENT AND WIDING			\$8 000

REARRANGEMENT AND WIRING

\$8,000

\$388,000

\$1,983,850

SUB - TOTAL

TOTAL