

Confidential

Sportsman Model 710 Bolt Action Rifle

5/12/98

Lead Engineers: D. Watkins; J. Ronkainen; J. J. 095

Project Description:

A bolt action rifle accommodating short & long action calibers; standard barrel lengths; synthetic & wood stocks; magazine box, and a reasonable grade trigger; accepts scope bases offered with optional adjustable sights.

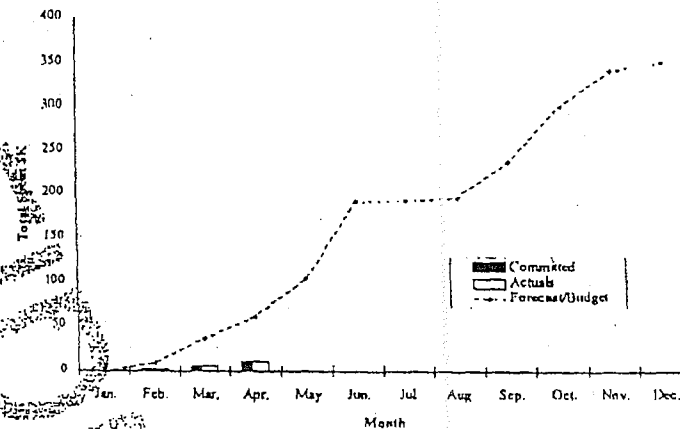
Risk Assessment:

Medium: Due to aggressive cost and process requirements.

Project Objectives:

- Reduce cost to manufacture and manufacturing lead time.
- Above average Gross profit margin (45%).
- Offered as an entry level bolt action rifle while elevating the M/700.
- Compete directly with the Savage (111FC) similar offerings.

1998 Spending



Project Milestones/Schedule:

ID	Task Name	97	1998				1999				2000			
		3	4	1	2	3	4	1	2	3	4	1	2	3
1	Sportsman Model 710 Bolt Action Rifle													
2	Develop First Pass Schedule													
3	Project Definition Phase													
54	Preliminary Design Phase													
180	Build EE Test - Prototypes (12)													
199	Final Design:													
237	Build DAT Prototypes (40); Test													
249	Design Transmittal													
254	Production Support													

Total Project Cost: Expense: \$880K Capital: \$K

Project Status:

5/11/98

- Project Spending is on hold until economics and project is approved.
- Meeting with Mfg. to discuss projects economics was completed.
- The new concept barrel and fire control analysis was complete with excellent results. Fire control components were ordered. Further evaluation of the fire control will follow build after the project has been approved.
- All competitive gun are in house. Test will start as lab time permits and project's economics are approved.
- Schedule and budget was modified to reflect current status.

Areas of Concern:

- Finalizing of product definition and specification.
- Schedule has slip two months while waiting on project approval.

CONFIDENTIAL - Subject to Protective Order

Williams v. Remington

R2192163

