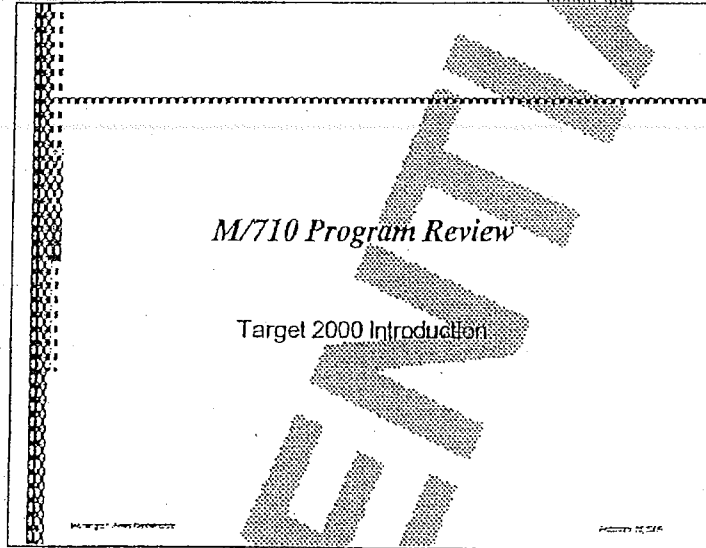


1



6/12/2006

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MAE00010554

M/710 Objectives

- × Reduce manufacturing cost
- × Reduce lead time
- × Reduce WIP
- × Maintain M/700 platform
 - ◀ 3 Rings of Steel
 - ◀ Trigger System
- × Compete directly with Savage 111FG and similar competition
- × Protect M/700 from value erosion

6/12/2006

2

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[illegible]

3

M/710 Cost Reduction Features

× Parts Cost

- ↓ Receiver - Seamless Tubing
- ↓ Synthetic Receiver Insert
- ↓ Bolt Body - Seamless Tubing
- ↓ Synthetic Bolt Plug

× WIP

- ↓ Removable bolt head
- ↓ One bolt body for long action and magnum

× Assembly

- ↓ Receiver insert / trigger assembly
- ↓ Press fit receiver to barrel
- ↓ Removable bolt head

Source: J. Williams

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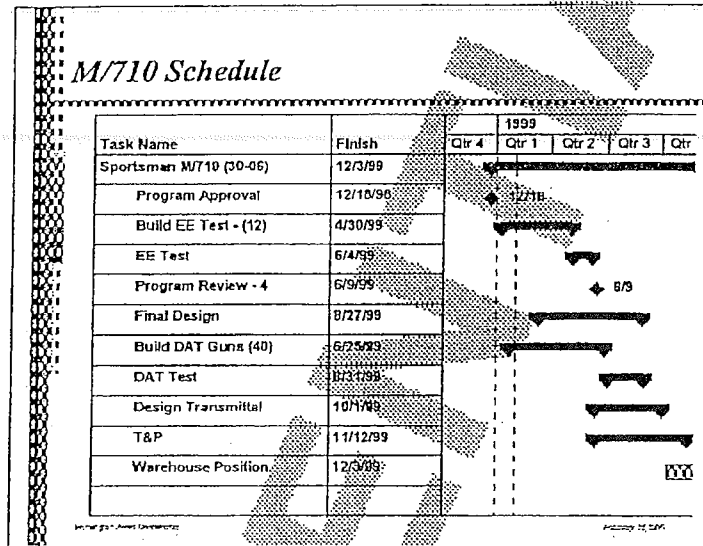
4

M/710 Program Risks

- × Schedule
 - ↓ EET and DAT depended on production processes
 - ↓ Many vendor relationship to work through
- × Components
 - ↓ Barrel: strength and production
 - ↓ Receiver Insert: production and endurance
- × EET must finish June 4, 1999
 - ↓ Program review scheduled for 6/9/99
 - ↓ Will review program schedule and milestones

6/12/2006

5



6/12/2006

6

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MAE00010559

M/710 Program Summary

- × Total Cost - \$109.47
 - ↓ Potential for cost to move down
 - ↓ \$12.41 less than ADL Synthetic
- × Competitive Features
 - ↓ 3 Rings of Steel
 - ↓ M/700 Fire Control
 - ↓ Detachable Magazine Box
- × Target 2000 Introduction

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7

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MAE0001056C