M/710 DAT Phase II Status

(25 September 2000)

Conference Call Discussion Items:

- Schedule Update Everything Complete Except:
 - > Extended Drop Test Waiting for repair parts
 - > Extended Rotation Test -
 - ➤ Heat & Humidity Test Start on 9/25/00 (1 1/2 day test)
 - > Field Debris Test On Hold
 - > Static Sand & Dust On Hold
 - > Dry Cycle ISS In process
 - > Endurance Will be complete by noon 9/25/00

ISSUES for DISCUSSION (New issues in RI

- Insert Support Bracket Serew
- Safety Arm Clearance Cut
- Hard Bolt Closing
- Magazine Box Spot Welds
- Magazine Box Deformation
 - Field Debris Test
- PEH
- Bolt Stop
- Indents Under SAAMI min.
- Cold Test
- Scope Rail Deformation
- **Bolt Handle Braze**
- 50 lb. Trigger Test

New boxes acceptable tested one box w/rib



ET07262

M/710 DAT Phase II Status

(18 September 2000)

Conference Call Discussion Items:

•	Sched	ule U	pdate

Preliminary Measurements
 Detailed Measurements
 Completed (30 guns)
 Completed (10 guns)

3. Function/Endurance

Jack Function Test

Shoulder Function Test

POI Test

Accuracy Test

Endurance Test

Completed (10 guns)

10 guns @ 1,000 rds

4. Abuse Testing

SAAMI Drop, Jar-Off, Rotation C

Extended Jar-Off
Extended Drop
Cold Test
Hot Test

Thermal Cycle Test

Field Dobns Rain Test Completed (7 guns)

Completed (7 guns)

Complete through 6 ft. (7 guns)

Completed (1 gur) Completed (1 gun)

2 616 days completed (1 gun)

Completed (1 gun)
Completed (1 gun)

ASSUES TO DISCUSSION

Insert Support Bracket Screw

Safety Arm Clearance Cut

Hard Bolt Closing

• Magazine Box Spot Welds

• Magazine Box Deformation

· Field Debris Test

POI

Bolt Stop

Process Issue

Process/Design Issue

Process Issue Process Issue Design Issue Design Issue Process Issue

Process Issue